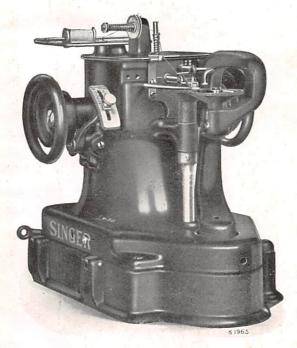
ILLUSTRATED LIST OF PARTS

FOR

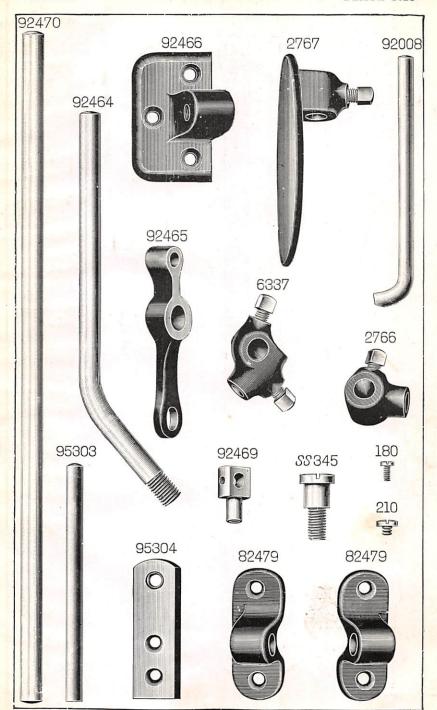
Nos. 46K48 and 46K49 MACHINES



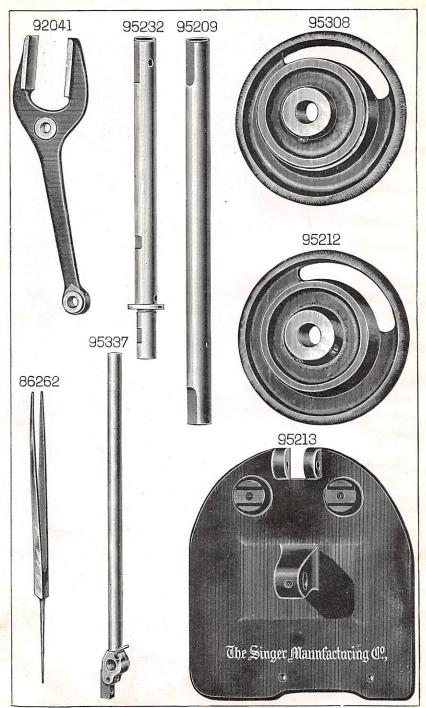
Machine No. 46K48

THE SINGER MANUFACTURING COMPANY

PRINTED IN GREAT BRITAIN

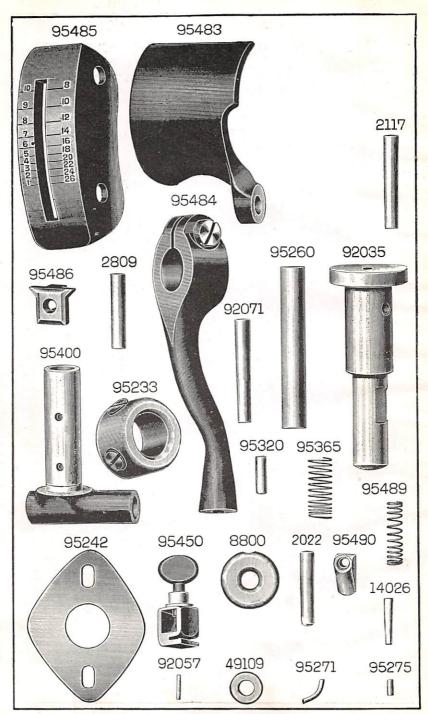


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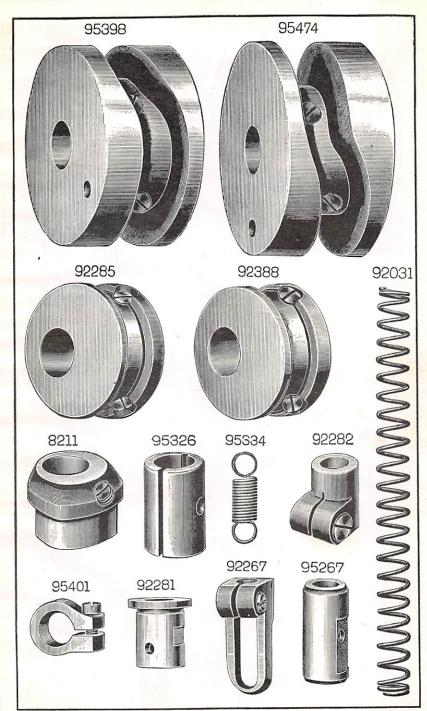


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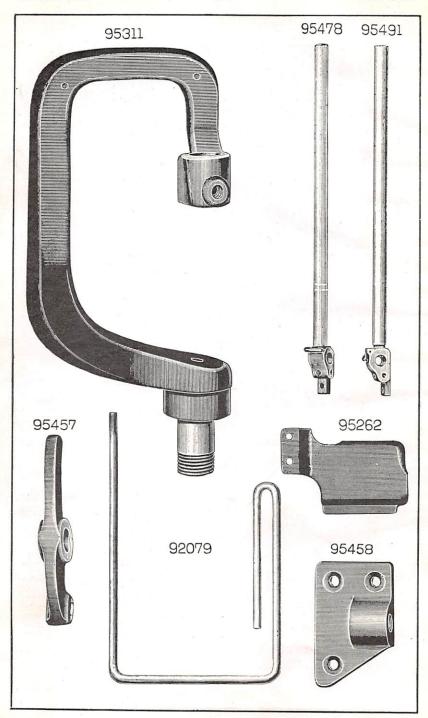




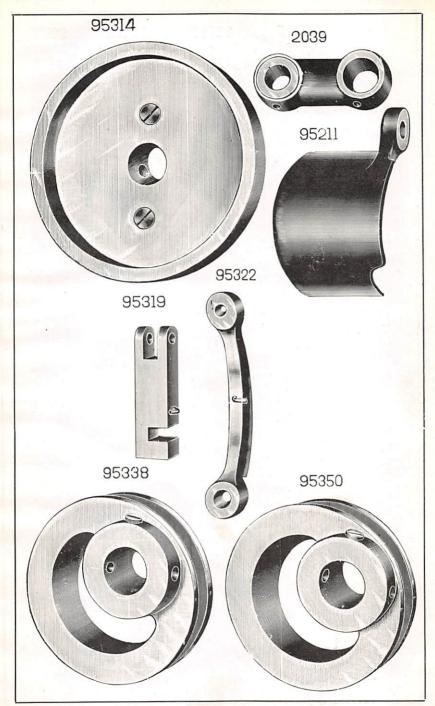
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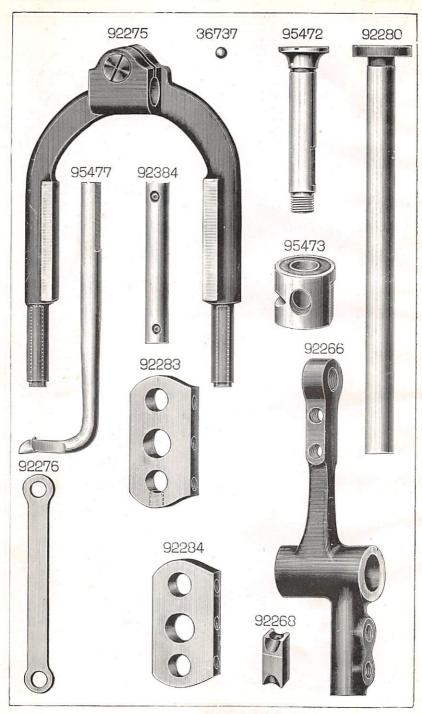
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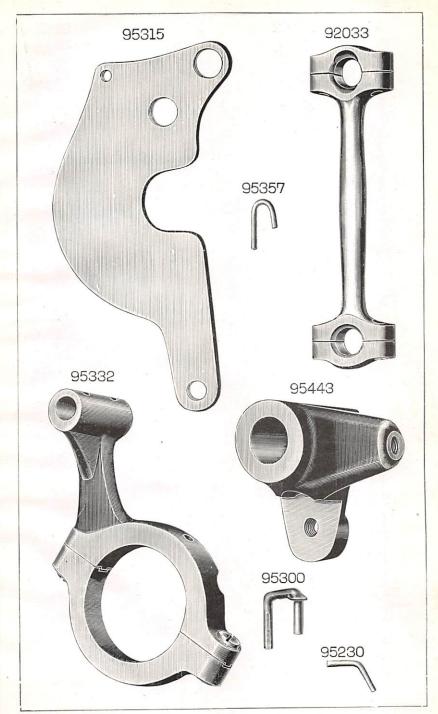
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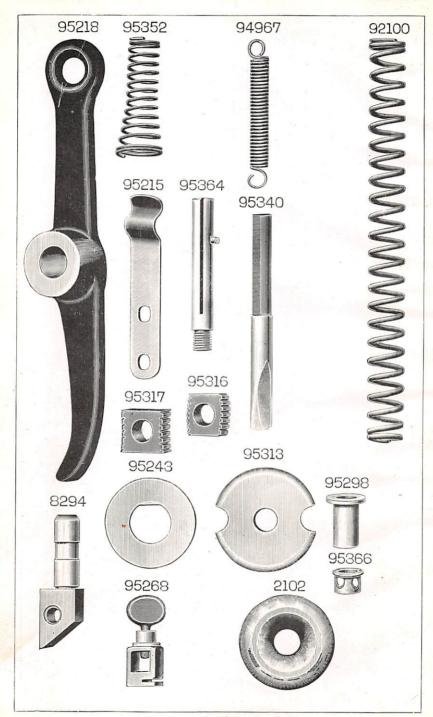
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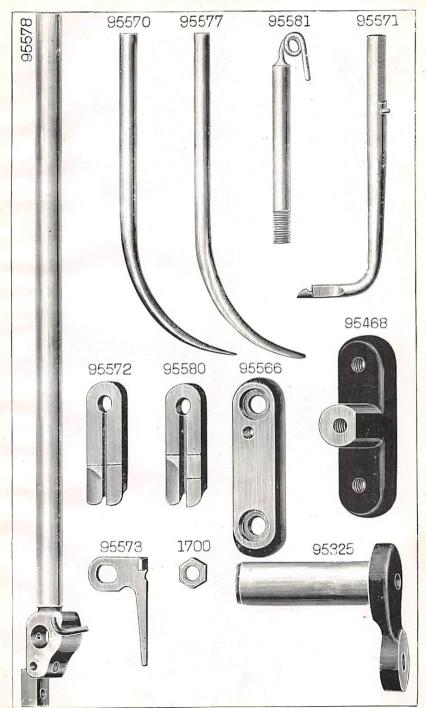


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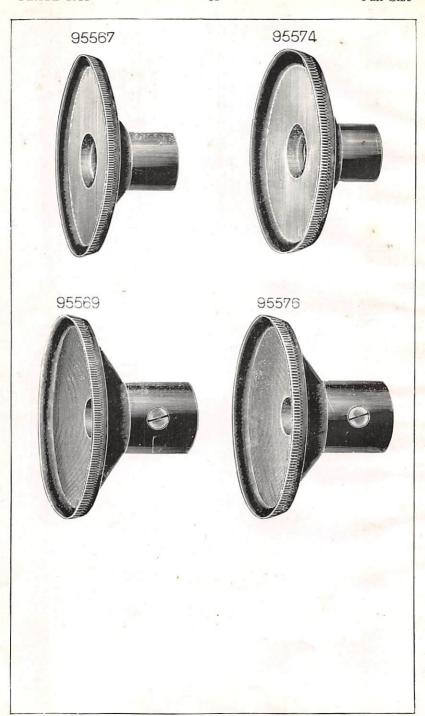


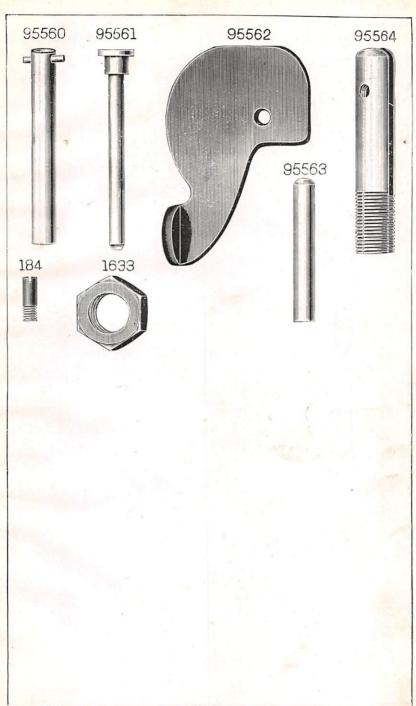
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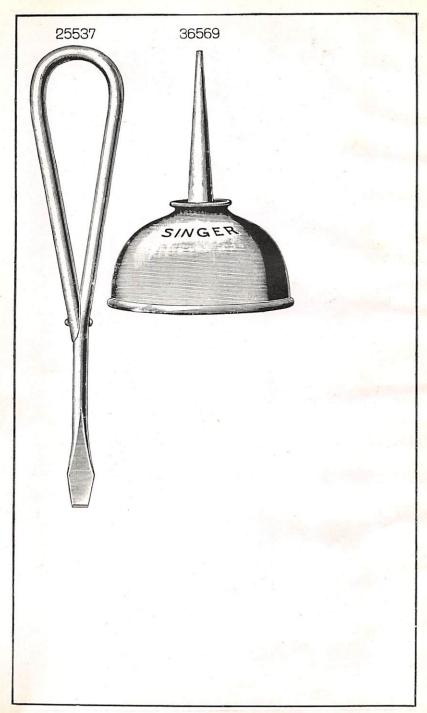




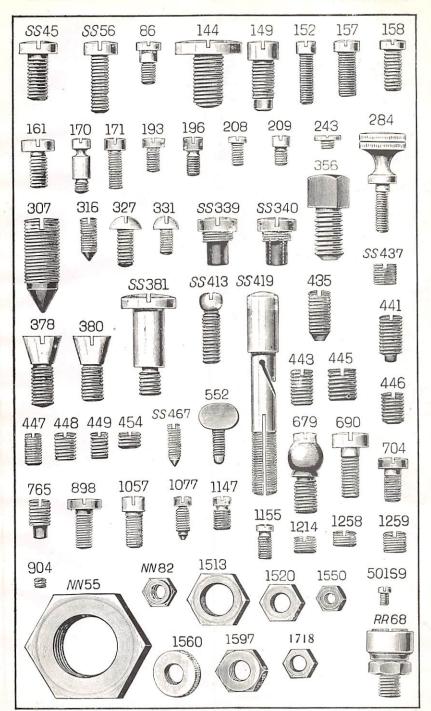
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ILLUSTRATED
LIST OF PARTS
for Nos. 46K48 and
46K49 MACHINES

CONTENTS

Dt1-t-	f 3T	40TZ 40 B	r 1				Page
Parts complete	ior No.	46K48 N	lachine	 	•••	•••	29
n Special to	No. 46	K49 Mac	hine	 	•••		35
Accessories				 		•••	38
Knee Lifters		•••		 			38
Numerical List	of Parts	· · ·		 			43

INSTRUCTIONS FOR ORDERING

In ordering from this List, the prefix and affix letters, with the part number, MUST BE quoted exactly as they are shown in the first column.

A number always indicates the same part, in whatever List it may appear, or for whatever machine.

The prefix SS indicates Screws made only at Singer.

" Nuts made only at Singer.

" RR " Rollers and Studs made only at Singer.

The affix letters (where shown) indicate the style of finish, as follows :-

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- B. Tousied and Flate
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- H. Blued.
- J. Plated only.
- K. Hardened and Plated.
- L. Brass or Gilt.
- M. Oxidized.
- P. Japanned.
- R. Merlized.
- T. Copper Plated,
- U. Zinc Plated.
- V. Silver Plated.

In this series :-

1 to 1500 and 50001 to 51500 are Screw Numbers.

1501 " 1800 are Nut Numbers.

1801 " 2000 " Roller "

2001 " 50000 are numbers of machine parts, etc.

80001 " 100000 are numbers of machine parts, etc., made only at Singer.

Parts marked with an asterisk (*) are furnished only when the repairs are made at Factory.

Parts Complete for No. 46K48 Machine

For Fine Fur Work (Surjeteuse) fitted with Stitch Regulator with Indicator, Friction Feed Motion and Ball Bearing Front Feeding Disc. Single Thread Chain Stitch.

No.	Plate									
95308	1026	Ralance	e Band	Wheel	with t	wo 448c				
99508 448c	1736		Banu	W HEEL		rew				
95209	1026	11			Shaft					
		11	II	11		End Scr	· OTT (9			•••
144d	1736	11	11	ii.				(Steel) v	rith tru	
95398	1724	.01	11	11		-		Set Scre		
445c	1736		"	11	п	OH Hele		er (right		•••
95211	1726		"	11						•••
95483	1723	-11	11	11.	11	11 11	11	(left)		
86d	1736	- 11		11		11 11	- 11	Hinge	Screw	- Dilli
95212	1026	11	Hand '			vo 448c			11115	88
448c	1736		11	11	Set Scr	ew		81	711	193
95213	1026	Cover I	Plate						·	1000.
95584	3	Cover I	Plate, co	mplete	, Nos.	331d, S.	S419f,	1560d,	49109,	95213,
		953	52, 9536	8, 9557	3 and t	wo 210	2			
2117	1723	Cover 1	Plate Hi	nge P	in					
	1729	11	n La	-						
193f	1736		11		-					
1001	2.00		- 2	ide la						
62301	1492	Food A	djusting	S T over	. with	1160				
					Set S					
446c	1736	- 11				Centre	(9)	•••		
307c	1736		11	11				(9)		•••
1513j	1736	11	11	- 11		. 11	Nut			
92031	1724	11	"	11	Sprin		111	14000		•••
95560	1734	- 11	11	- 11		Guide				
95561	1734	"	11	- 11	11	- 11	Plun	~		
14026	1723	11	11	11		"		tion Pin		
95562	1734	"	11	11	11	Regul			•••	•••
184c	1734	11	11	n n	11	n		Hinge S		
95563	1734	11	11	- 11	11	- 11		Plunger		•••
95564	1734	11	11	- 11	- 11	- 11		11	Sleeve	
1633c	1734	H H	11	- 11	11			"	11	Nut
95565	_	Feed A	djustin	g Lev	er Sp	ring R	egula	tor, co	mplete	, Nos.
1999			c, 1633c							

```
No.
          Plate
 95443
          1728
                 Feed Bell Crank
*92017
                                    Connecting Rod
          1728
 92033
                                                 " 92017 with 92034, 92256 and
                         **
                                11
                                                                        four 196f
*92034
                                                 " Cap (plain countersink) (for
                                          Friction Driver Universal Joint Screw)
*92256
                                    Connecting Rod Cap (elongated countersink)
                                           (for Bell Crank Universal Joint Screw)
   196f
          1736
                                    Connecting Rod Cap Binding Screw
 92035
          1723
                                    Fulcrum Stud ...
   448c
          1736
                                                  Set Screw
   679c
          1736
                                    Universal Joint Screw
95311
          1725
                 Feed Bracket (front)
NN55e
          1736
                                Nut
                                                                               ...
  8211
          1724
                 Feed Cam with 448c
   448c
          1736
                         " Set Screw
 2039
          1726
                 Feed Connecting Link ...
   380c
         1736
                                      ii.
                                          Hinge Screw
 1520r
          1736
                   11
                             11
                                      11
                                            11
                                                   " Nut ...
92041
         1026
                 Feed Forked Connection
   378c
        1736
                                             Hinge Screw
                                     11
  1520r
         1736
                                                     11
                                                         Nut
95232
          1026
                 Feed Friction Shaft (upright)
SS45d
          1736
                                       End Screw ...
95313
          1729
                                              " Washer
 95242
          1723
                                       Friction Spring
   765c
         1736
                                                       Tension Screw
 95243
          1729
                   11
                           11
                                   11
                                                       Washer
                                                                               ...
 95233
          1723
                                       Position Collar with 1258c and 1259c
                   11
                           11
                                   11
 1258c
          1736
                                                      Set Screw (short)
                           11
 1259c
          1736
                   11
                           11
                                   **
                                                  11
                                                       11
                                                                 (long)
 95314
          1726
                 Feed Friction Wheel with 435c, 441c and two 765c
   441c
          1736
                                   11
                                        Position Screw
   435c
          1736
                                        Set Screw ...
95315
          1728
                 Feed Friction Wheel Driver
95316
          1729
                                                Block (inside)
SS339c
          1736
                   **
                                                      (
                                                         " ) Screw Stud
                                           11
95317
          1729
                                                       (outside)
SS340c
          1736
                   11
                           11
                                                      (
                                                              ) Screw Stud
   243c
          1736
                                                                            End
                                                                           Screw
```

No.	Plate		
94967	1729		•••
95230	1728		•••
170b	1736		•••
679c	1736		•••
1520r	1736	n n n n n Nut .	***
95318	_	Feed Friction Wheel Driver, complete, Nos. 170b, 2430	c.
95319	1726		•••
95322	1726	Bracket with 95271 .	
95271	1723	" " Spring Hook	
690e	1736		•••
95320	1723		•••
95334	1724		•••
95271	1723	ıı ıı ıı ıı ıı Hook .	
95323	_	Feed Friction Wheel Retaining Clutch, complete, Nos. 9531	9,
00020			
The state of the s			
95484	1723	D: 11 C	•••
158f	1736		••
95485	1723	" "	•••
161c	1736		•••
95486	1723		•••
284d	1736	" Thumb Screw	•••
95325	1732	Feed Regulator	
95326	1724		
149f	1736	2.2	
380c	1736	77.	
1520r	1736	NT4	
95218	1729	Teed Itom opening	•••
SS381d	1736	" " Hinge Screw	•••
95567	1733	Feeding Disc (front)	
36737	1727		
95472	1727	" " (") Stud	
95473	1727	" " (") " Bushing	
445c	1736	" " (") " " Binding Screw	
316c	1736	" " (") " " Raising Set Screw .	
1214c	1736	" " (") " " Set Screw	
1597c	1736	37 /	
200.0			
95568		Feeding Disc (front, Ball Bearing), complete, Nos. 1214c, 1597	c,
		95472, 95473, 95567 and twenty 36737	••
95569	1733	Feeding Disc (back) with 454c	
454c	1736		
95570	1732		••
152f	1736	" Binding Screw	••

No.	Plate								
95487	_	Head of	Machi	ne					
SS56d	1736	11 11	11	Bin	ding S	Screw (2)		
95571	1732	Looper	with 92	057					
1147c	1736		Binding						
92266	1727		Holder						
92288	_	"		92266 w					
								•••	•••
95244	-	Looper	Holde	r Con	nectio	n, com	plete, Nos	s. 209d, .	SS467c,
		107	7c, 155	0j, 922	80, 92	2283, 92	2284, 9228	8, 92384,	92388,
		952	60, 9533	32, 9540	00, 954	01 and	four 1155d		
92267	1724	Looper	Holder	Positi	on Li	nk with	171c		
95468	1732	- 11	tt	- 11		Brac			
95566	1732	11	11			1 11			
SS56e	1736	11	tt	- 11		, ,		Binding S	
2022	1723		11	n	1	1 11		y Pin	
92268	1727			- 11	- 1	n Dist	ance Rod		
SS437c	1736	11	11	11	1	End	Screw		
171c	1736	11	11	11	1	11 11	" Bir	ding Scre	
SS413c	1736	11	n	- 11	1	Univ	versal Join		
1718h	1736	11	11	11	1		11 11		ut
									bottom)
NN82c	1736	11	11	ii.	1	1	11 11		ut (top)
92269		Looner	Holder	Posit	ion T:		. 1 . 37	2210-	
92269	_	Looper	Holder	Positi	ion Li		nplete, No		
92269	_	Looper 922	Holder 68 and t	Positi wo SS	ion Li 413c	nk, con		s. SS437c,	
92269 92283	1727	922	68 and 1	two SS	413c				
	1727 1736	922	68 and 1	two SS	413c		 et (right si	 de)	, 92267,
92283		922 Looper	68 and 6	Rock	413c Shaft	 Brack	 et (right si		, 92267,
92283		922 Looper	68 and 6	Rock	413c Shaft	 Brack	et (right si	de) de) Adjus	92267, sting Screw
92283 SS467c	1736	9220 Looper	Holder	Rock	113c Shaft	Bracke	et (right si	de) de) Adjus	92267, ting Screw
92283 SS467c	1736	9220 Looper	Holder	Rock	113c Shaft	Bracke	 et (right si ("	de)) Adjus Scr	, 92267, ting Screw
92283 SS467c 1550j 92284 1155d	1736 1736	Looper	Holder	Rock	Shaft " "	Bracke	et (right si	de) de)) Adjus Scr	92267, ting Screw
92283 SS467c 1550j 92284	1736 1736 1727	Jean 1922	Holder	Rock	Shaft " "	Bracke	et (right si (" (" (left side	de)) Adjus Scr (e)	ting Screw ting ew Nut
92283 SS467c 1550j 92284 1155d	1736 1736 1727 1736	Jopen "	Holder	Rock	Shaft " " "	Bracke	et (right si (" (left side Set Scre	de)) Adjus Scr e) w wo 446c	, 92267, ting Screw ting ew Nut
92283 SS467c 1550j 92284 1155d 92388 95332	1736 1736 1727 1736 1724 1728	Looper	Holder	Rock	Shaft " " " "	Bracke	et (right si (" (left side Set Scre ric with to	de)) Adjus Scr (e)	ting Screw sting ew Nut
92283 \$\$5467c 1550j 92284 1155d 92388 95332 *95333	1736 1736 1727 1736 1724 1728	Looper	Holder	Rock	Shaft " " " "	Bracke	et (right si (" (left side Set Scre ric with to Connect 953:	de) Adjus Scr No. 1 Adjus Scr W Wo 446c Ling Roc 33 and tw	sting Screw sting with with the old of the street s
92283 SS467c 1550j 92284 1155d 92388 95332 *95333 1057e	1736 1736 1727 1736 1724 1728 — 1736	922' Looper " " " " " " " " "	Holder	Rock	Shaft " " " " " "	Bracke	et (right si (" (left side Set Scre ric with to Connect 953:	de) Adjus Scr No 446c Ching Roc 33 and tw	ting Screw sting ew Nut
92283 \$\$5467c 1550j 92284 1155d 92388 95332 *95333 1057e 95260	1736 1736 1727 1736 1724 1728 - 1736 1723	922' Looper " " " " " " " " "	Holder	Rock	413c Shaft " " " " " "	Bracke	et (right si (" (left side Set Scre ric with to Connect 953	de) Adjust Scr No. 446c Adjust Scr No. 446c Scr Scr Scr Scr Scr Scr Scr S	sting Screw sting with with the old of the street s
92283 \$\$5467c\$ 1550j\$ 92284 1155d 92388 95332 *95333 1057e 95260 446c	1736 1736 1727 1736 1724 1728 - 1736 1723 1736	922' Looper " " " " " " " " " " " "	Holder	Rock " " " " " " " "	#13c Shaft " " " " " " " " " " " " "	Bracke	ct (right si (" (left side Set Scre ric with to Connect 953 Connect " Set Scre	de) Adjust Scr w wo 446c ting Roc 33 and tw ting Rod "	sting Screw sting with the street of the str
92283 SS467c 1550j 92284 1155d 92388 95332 *95333 1057e 95260 446c 95400	1736 1736 1727 1736 1724 1728 — 1736 1723 1736 1723	922' Looper " " " " " " " " " " " " "	Holder	Rock " " " " " " " " " "	#13c Shaft " " " " " " " " " " " " "	Bracke	ct (right si (" (left side Set Screen Joint	de) Adjus Scr W wo 446c ting Roc 33 and tw ting Rod "" wew	screw sting screw Nut
92283 \$\$5467c\$ 1550j\$ 92284 1155d 92388 95332 *95333 1057e 95260 446c 95400 95401	1736 1736 1727 1736 1724 1728 — 1736 1723 1736 1723 1724	922' Looper " " " " " " " " " " " " " " " " " "	Holder	Rock " " " " " " " " " " " "	#13c Shaft " " " " " " " " " " " " "	Bracke	ct (right si (" (left side Set Screen Joint	de) de) Adjust Scr We Wo 446c ting Roc 33 and tw ting Roc """ "" "" "" "" "" "" "" ""	screw sting screw Nut
92283 SS467c 1550j 92284 1155d 92388 95332 *95333 1057e 95260 446c 95400 95401 171c	1736 1736 1727 1736 1724 1728 — 1736 1723 1736 1723 1724 1736	922d Looper "" "" "" "" "" "" "" "" ""	Holder	" Rock " " " " " " " " " " " " " " " " " " "	#13c Shaft "" "" "" "" "" "" "" "" "" "" "" "" "	Bracke	ct (right si (" (left side Set Scre ric with to Connect 953. Connect " Set Scre n Joint " Col	de) Adjust Scr No. 1 Adjust Scr No. 246c Sting Roo Sa and twee Sur Ilar with I	screw sting screw Nut
92283 SS467c 1550j 92284 1155d 92388 95332 *95333 1057e 95260 446c 95400 95401 171c 92384	1736 1736 1727 1736 1724 1728 — 1736 1723 1736 1723 1724 1736 1727	922d Looper "" "" "" "" "" "" "" "" ""	Holder	Rock	#13c Shaft "" "" "" "" "" "" "" "" "" "" "" "" "	Bracke	ct (right si (" (left side Set Scre ric with to Connect 953. Connect " Set Scre n Joint " Col	de) de) lan Adjus Scr e) wo 446c ting Rod 33 and tw ting Rod " " " " " " " " " " " " " " " " " " "	screw ting Screw ting Screw Nut I with o 1057e Cap Strew Stud 71c g Screw
92283 SS467c 1550j 92284 1155d 92388 95332 *95333 1057e 95260 446c 95400 95401 171c 92384 209d	1736 1736 1727 1736 1724 1728 — 1736 1723 1736 1723 1724 1736 1727 1736	9224 Looper "" "" "" "" "" "" "" "" "" "" "" "" ""	Holder	Rock	#13c Shaft " " " " " " " " " " " " " " " "	Bracke	ct (right si (" (left side Set Screenic with the Connect Set Screenic Set Screeni	de) de) de) de) lar with 1 lar with 1 lar Set Set	ting Screw ting with o 1057e Cap Strew Stud
92283 SS467c 1550j 92284 1155d 92388 95332 *95333 1057e 95260 446c 95400 95401 171c 92384	1736 1736 1727 1736 1724 1728 — 1736 1723 1736 1723 1724 1736 1727	922d Looper "" "" "" "" "" "" "" "" ""	Holder	Rock	#13c Shaft " " " " " " " " " " " " " " " " " "	Bracke	ct (right side (" (left side (Set Screen	de) de) de) de) lar with 1 lar with 1 lar Set Set	screw ting Screw ting Screw Nut I with o 1057e Cap Strew Stud 71c g Screw

No.	Plate									
92280	1727	Looper	Holo	ler Roc	k Shaf	t Stud				
92281	1724	- 11	- 11	- 11	11	11	Bus	hing		
447c	1736		- 11	11	11	11		Set S	crew	
92282	1724	- 11	- 11	11	н	II	Coll	ar with 70	4c	
704c	1736		- 11	(1	11-	11	11	Clampin	ng Screw	12
RR68	1736	- 11	11	Roll	er and	Screw	Stud	with 378c	and 1520	r
378c	1736	11	- 11	11	Screv	V				
1520r	1736		#	n	- 11	Nut				aL
92057	1723	11	Posit	ion Pin					sa	
95264		Machin	e Ba	se					211 57	
8294	1729	11	1	Hing	e Conne	ection			1971 co	
2809	1723	11	,	2.77	Pin					
							178.7			
95265	_	Machin	ie Ba	se. com	plete. N	Vos. 9	5264.	two each	2809 and	8294
17.7.111.17.17							,	THE CHOIL	acco and	0201
95337	1026	Needle	Bar	with 953	357					
95267	1724			Bushing						
443c	1736	11	11	11	Set Sc	rew				
95268	1729	- 11	- 11	Clamp v						
552r	1736	11	11		humb					
95338	1726			Eccentr						
92071	1723	II	11	11		al Pin				
92275	1727	11	11	11		with				
157c	1736				11			Screw	•••	
92276	1727		"	11			1 0		•••	•••
208e	1736	11	11	.11	11	Strap	Scre			***
92277	1750	"	11	11	11	11				
92211	-	11	11	11	11	comp	nete,	Nos. 922		
449c	1736				Catio	Screw				208e
		11	11	There		screw	•••	***	•••	
95357	1728	11	11	Thread			•••	•••		•••
95298	1729 1723	11	11		Nipper	Ci-	•••	•••	•••	•••
95489 95300	1723	11	11	11	11	Sprin	-	· · · · · · · · · · · · · · · · · · ·		
		11	11	11	11	11	Ad	justing Br		
904c	1736	118	- 11	11	11	- 11		11	" Set	Screw
05401	1705	Mandle	D	-:41 05	0==					
95491	1725			with 95			•••		•••	
95490	1723	11	"	Needle			•••	•••	•••	
50169d	1736	11	11	ti .	ıı So	rew	•••	•••		•••
0 = 100			~		. 27	F010	01.0	×100 .		
95488	_	Needle	Bar	, comple	te, Nos	. 5016	19d, 9	5490 and	95491	***
NOT	E.—Ne	edle Bar	No. S	5488 is	sent wii	th this	mach	iine unless	otherwise	
				specifie						
95572	1732	Needle	Gui	de with						
898f	1736	11	11		ng Scre	w		•••		***
95275	1723	11	11	Positi	on Pin				•••	

37	200 A CONT.			
No.	Plate			
92079	1725	Reel Holder		
327d	1736	" Binding Screw (2)		
8800	1723	" " Washer (2)		
2102	1729	Tension Disc		
SS419f	1736	" Screw Stud and Thread Guide		
331d	1736	" " Set Screw		
1560d	1736	" " Thumb Nut		
95352	1729	" Spring		
95573	1732	Thread Guide for Cover-Plate		
49109	1723	11 11 Washer		
95340	1729	Thread Nipper Spindle		
171c	1736	" Binding Screw		
95364	1729	Thread Take-up Post with 95367		
95365	1723			
95366	1729			
95367	_			
95368	_	Thread Take-up, complete, Nos. 95364 to 95366		
	92079 327d 8800 2102 \$\$5419f 331d 1560d 95352 95573 49109 95340 171c 95364 95365 95366 95367	92079 1725 327d 1736 8800 1723 2102 1729 SS419f 1736 331d 1736 1560d 1736 95352 1729 95573 1732 49109 1723 95340 1729 171c 1736 95364 1729 95365 1723 95366 1729 95367 —	92079 1725 Reel Holder	92079 1725 Reel Holder

Parts Special to No. 46K49 Machine

For Fur Work (Surjeteuse), fitted with Stitch Regulator with Indicator, Friction Feed Motion and Ball Bearing Front Feeding Disc. Single Thread Chain Stitch.

This Machine is the same as No. 46K48 with the following exceptions:-

	No.	Plate	
	95474 95583	1724	Balance Band Wheel Shaft Looper Cam (Steel) with two 445c Cover Plate, complete, Nos. 331d, SS419f, 1560d, 1700e, 49109,
			95213, 95352, 95581 and two 2102
•	92100	1729	Feed Adjusting Lever Spring
	95574	1733	Feeding Disc (front)
-	95575		Feeding Disc (front, Ball Bearing), complete, Nos. 1214c, 1597c,
			95472, 95473, 95574 and twenty 36737
	95576	1733	Feeding Disc (back) with 454c
	95577	1732	Fur Guide
-	95477	1727	Looper
	95480	-	Looper Holder Connection, complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283 to 92285, 92288, 92384, 95260,
			95332, 95400, 95401 and four 1155d
-	92285	1724	Looper Holder Rock Shaft Eccentric with two 446c
	95478	1725	Needle Bar with 95357
	95450	1723	" " Clamp with 552r
-	95350	1726	" Eccentric with 449c
-	95578	1732	Needle Bar with 95357
1	95579	_	Needle Bar, complete, Nos. 50169d, 95490 and 95578
	NOT	E.—Ne	edle Bar No. 95579 is sent with this machine unless otherwise specified on order.
	95580	1732	Needle Guide with two 95275
	95581	1732	Thread Guide for Cover Plate
	1700e	1732	" " Nut

Accessories

No.	Plate							
$215\!\times\!17$	_	Needles,	three ea	ch sizes 7	and 11, f	or 46K48	Machine	
215×15	_	11	11 1	11 14	and 16, f	or 46K49	Machine	
36569	1735	Oiler						
25537	1735	Screw Dr	iver					
86262	1026	Tweezers						
	_	Wood Scr	ew 1½"	×¼" (3)	(for fixing	machine	to table)	

Knee Lifter

No.	Plate										
2767	1023	Knee Pla	te w	rith 3	56c						
356c	1736	11 11	S	et Scr	ew						
92464	1023	11 11	A	rm							
2766	1023	11 11		11 B	racke	t wit	h 356	С			
356c	1736						Screv				
											•••
92465	1023	Lifting L	ever								
SS345e	1023	"									
92466	1023	"	11								
_	_	"	"						" No. 10		
92008	1023	"	"								
92009	1025			Com		-					•••
6337	1023	-11	11						ith 6337		•••
		.11	11		11				with two		•••
356c	1736	11	11						Set Screv		
95302		11	11	9246	5 with	h 180	od, 21	0d, S	S345e, 92	466, 9246	
											95303
95303	1023	11	11	Rele	asing	Pin					
95304	1023	n	11		11	11	Guide	Plat	e		
-	_	11	11		n	tt	11	11	Screw (V	Wood) 1"	No. 10
180d	1023	11	11		11	11	Set Se	crew			
92469	1023	11	11	Stud							
210d	1023		11	11	Posi	tion	Screw				

No.	Plate								
92470	1023	Rock S	haft						
92471		11	11	92470 w	ith 2766,	2767, 9200	9 and 92	164	
82479	1023	11	11	Bracket					
_	_	11	ti	п	Screw (W	700d) 1" N	To. 10		
95305	_	Knee L	ifter	comple	te, Nos. 9	2471, 9530	2, 95304,	two 8247	9 and
		nin	e Wo	od Screv	ws 1" No.	10			

Knee Lifter

for Machines WITHOUT Iron Base when used on Stand and Table only.

No.	Plate			
2767	1023	Knee Plate with 356c	•••	•••
356c	1736	" Set Screw	•••	•••
92464	1023	" " Arm	•••	•••
2766	1023	" " Bracket with 356c	•••	***
356c	1736	" " Set Screw	•••	•••
95457	1725	Lifting Lever		•••
SS345e	1023	" Hinge Screw		***
95458	1725	" Bracket	•••	•••
- 1	-	" Screw (Wood) 1" No. 10	•••	•••
92008	1023	" Connecting Rod	•••	***
92009	_	" " 92008 with 6337	•••	•••
6337	1023	" " Bracket with two 3	56c	•••
356c	1736	" " Set Screw	•••	***
95459	_	" 95457 with SS345e and 95458	•••	•••
92470	1023	Rock Shaft		•••
92471	-	" 92470 with 2766, 2767, 92009 and 9246	4	•••
82479	1023	" Bracket		•••
_	_	" Screw (Wood) 1" No. 10	•••	
95499	-	Knee Lifter, complete, Nos. 92471, 95459, two 824		seven
		Wood Screws 1" No. 10	***	•••

Numerical List of Parts

No.	Plate	
SS45d	1736	Feed Friction Shaft End Screw
NN55e	1736	Feed Bracket Nut
SS56d	1736	Head of Machine Binding Screw
SS56e	1736	Looper Holder Position Link Bracket Plat
		Binding Screw
RR68	1736	Looper Holder Roller and Screw Stud, with
		378c and 1520r, for 92288
NN82c	1736	Looper Holder Position Link Universal Join
		Screw Nut (top)
86d	1736	Balance Band Wheel Shaft Oil Hole Cove
		Hinge Screw
144d	1736	Balance Band Wheel Shaft End Screw
149f	1736	Feed Regulator Bush Set Screw
152f	1736	Fur Guide Binding Screw
157c	1736	Needle Bar Eccentric Fork Clamping Screen
		for 92275
158f	1736	Feed Regulating Lever Binding Screw fo
		95484
161c	1736	Feed Regulating Lever Segment Screw
170b	1736	Feed Friction Wheel Driver Spring Screw
		Stud for 95318
171c	1736	Stud for 95318 Looper Holder Position Link End Screv
		Binding Screw for 92267
171c	1736	Looper Holder Rock Shaft Fulcrum Join
		Collar Binding Screw for 95401
171c	1736	Thread Nipper Spindle Binding Screw
180d	1023	Knee Lifter Lifting Lever Releasing Pin Se
	*	Screw for 95302
184c	1734	Feed Adjusting Lever Spring Regulato
		Hinge Screw for 95565
193f	1736	Hinge Screw for 95565 Cover Plate Latch Spring Screw
196f	1736	Feed Bell Crank Connecting Rod Cap Bindin
		Screw for 92033
208e	1736	Needle Bar Eccentric Fork Strap Screw fo
		92277
209d	1736	Looper Holder Rock Shaft Fulcrum Join
		Stud Set Screw for 95244 and 95480
210d	1023	Knee Lifter Lifting Lever Stud Position
		Screw for 95302
243c	1736	Feed Friction Wheel Driver Block (outside
0041	1500	Screw Stud End Screw for 95318
284d	1736	Feed Regulating Lever Thumb Screw
307c	1736	Feed Adjusting Lever Screw Centre
316c	1736	Feeding Disc (front) Stud Bushing Raising
207.1	1790	Set Screw
327d	1736	Reel Holder Binding Screw

N.	Dista	
No. 331d	Plate 1736	Tension Screw Stud Set Screw for 95583 and
9910	1750	
CCOOL-	1736	95584 Feed Friction Wheel Driver Block (inside)
SS339c	1730	
0.0040	7.00	Screw Stud for 95318
SS340c	1736	Feed Friction Wheel Driver Block (outside)
00017	7000	Screw Stud for 95318
SS345e	1023	Knee Lifter Lifting Lever Hinge Screw for
0 * 0	1 = 0.0	95302 and 95459
356c	1736	Knee Lifter Knee Plate Set Screw for 2767
356c	1736	Knee Lifter Knee Plate Arm Bracket Set
0.40	****	Screw for 2766
356c	1736	Knee Lifter Lifting Lever Connecting Rod
		Bracket Set Screw for 6337
378c	1736	Feed Forked Connection Hinge Screw
378c	1736	Looper Holder Roller Screw for RR68
380c	1736	Feed Connecting Link Hinge Screw
380c	1736	Feed Regulator Hinge Screw
SS381d	1736	Feed Roll Opening Lever Hinge Screw
SS413c	1736	Looper Holder Position Link Universal Joint
		Screw for 92269
SS419f	1736	Tension Screw Stud and Thread Guide for
100		95583 and 95584
435c	1736	Feed Friction Wheel Set Screw for 95314
SS437c	1736	Looper Holder Position Link End Screw for
		92269
441c	1736	Feed Friction Wheel Position Screw for 95314
443c	1736	Needle Bar Bushing Set Screw
445c	1736	Balance Band Wheel Shaft Looper Cam Set
200		Screw for 95398 and 95474
445c	1736	Feeding Disc (front) Stud Bushing Binding
		Screw
446c	1736	Feed Adjusting Lever Set Screw for 62301
446c	1736	Looper Holder Rock Shaft Eccentric Set
		Screw for 92285 and 92388
447c	1736	Looper Holder Rock Shaft Stud Bushing Set
1.10		Screw
448c	1736	Balance Band Wheel Set Screw for 95308
448c	1736	Balance Hand Wheel Set Screw for 95212
448c	1736	Feed Bell Crank Fulcrum Stud Set Screw
448c	1736	Feed Cam Set Screw for 8211
449c	1736	Needle Bar Eccentric Set Screw for 95338 and
		95350
454c	1736	Feeding Disc Set Screw for 95569 and 95576
SS467c	1736	Looper Holder Rock Shaft Bracket (right
		side) Adjusting Screw for 95244 and 95480
552r	1736	Needle Bar Clamp Thumb Screw for 95268
		and 95450

No.	Plate	
679c	1736	Feed Bell Crank Universal Joint Screw
679c	1736	Feed Friction Wheel Driver Universal Joint
0.00		Screw
690e	1736	Feed Friction Wheel Retaining Clutch
704c	1736	Bracket Screw Looper Holder Rock Shaft Stud Collar
		Clamping Screw for 92282
765c	1736	Feed Friction Shaft Friction Spring Tension
		Screw for 95314
898f	1736	Needle Guide Binding Screw
904c	1736	Needle Bar Thread Nipper Spring Adjusting
		Bracket Set Screw
1057e	1736	Looper Holder Rock Shaft Eccentric Con-
		necting Rod Cap Screw for 95332
1077c	1736	Looper Holder Rock Shaft Fulcrum Joint
		Stud Spot Screw for 95244 and 95480
1147c	1736	Looper Binding Screw
1155d	1736	Looper Holder Rock Shaft Bracket Set Screw
		for 95244 and 95480
1214c	1736	Feeding Disc (front) Stud Bushing Set Screw
		for 95568 and 95575
1258c	1736	Feed Friction Shaft Position Collar Set Screw
		for 95233
1259c	1736	Feed Friction Shaft Position Collar Set Screw
		for 95233
1513j	1736	Feed Adjusting Lever Screw Centre Nut
1520r	1736	Feed Connecting Link Hinge Screw Nut
1520r	1736	Feed Forked Connection Hinge Screw Nut
1520r	1736	Feed Friction Wheel Driver Universal Joint
		Screw Nut
1520r	1736	Feed Regulator Hinge Screw Nut
1520r	1736	Looper Holder Roller Screw Nut for RR68
1550j	1736	Looper Holder Rock Shaft Bracket (right
		side) Adjusting Screw Nut for 95244 and
		95480
1560d	1736	Tension Screw Stud Thumb Nut for 95583
		and 95584
1597c	1736	Feeding Disc (front) Stud Nut for 95568 and
		95575
1633c	1734	Feed Adjusting Lever Spring Regulator
		Plunger Sleeve Nut for 95565
1700e	1732	Thread Guide Nut for 95583
1718h	1736	Looper Holder Position Link Universal Joint
		Screw Nut (bottom)
2022	1723	Looper Holder Position Link Bracket Steady
		Pin

No.	Plate	
2039	1726	Feed Connecting Link
2102	1729	Tension Disc for 95583 and 95584
2117	1723	Cover Plate Hinge Pin
2766	1023	Knee Lifter Knee Plate Arm Bracket with
2=2=	1000	356c for 92471
2767	1023	Knee Lifter Knee Plate with 356c for 92471
2809	1723 1023	Machine Base Hinge Pin for 95265
6337	1023	Knee Lifter Lifting Lever Connecting Rod Bracket with two 356c for 92009
8211	1724	F1 C ::: 110
8294	1729	Machine Base Hinge Connection for 95265
8800	1723	Reel Holder Binding Screw Washer
14026	1723	Feed Adjusting Lever Spring Guide Position
21020	1.20	Pin for 95560 (Accessories) Oiler (Accessories)
25537	1735	Screw Driver (Accessories)
36569	1735	Oiler (Accessories)
36737	1727	reeding Disc (front) Ball, 1" diam., for
		95568 and 95575
49109	1723	Thread Guide Washer for 95583 and 95584
50169d	1736	Needle Bar Needle Stop Screw for 95488 and
		95579
62301	1492	Feed Adjusting Lever with 446c
82479	1023	Knee Lifter Rock Shaft Bracket for 95305
		and 95499
86262	1026	Tweezers (Accessories)
92008	1023	Knee Lifter Lifting Lever Connecting Rod
02000		for 92009
92009	_	Knee Lifter Lifting Lever Connecting Rod
*92017		92008 with 6337, for 92471 Feed Bell Crank Connecting Rod for 92033
92031	1724	
92031	1724	Feed Adjusting Lever Spring for 46K48 Machine
92033	1728	Feed Bell Crank Connecting Rod 92017 with
		92034, 92256 and four 196f
*92034	_	Feed Bell Crank Connecting Rod Cap (plain
		countersink) (for Friction Driver Univer-
		sal Joint Screw) for 92033
92035	1723	Feed Bell Crank Fulcrum Stud
92041	1026	Feed Forked Connection
92057	1723	Looper Position Pin for 95571
92071	1723	Needle Bar Eccentric Dowal Pin
92079	1725	Reel Holder
92100	1729	Feed Adjusting Lever Spring for 46K49
		Machine

No.	Plate	
*92256	_	Feed Bell Crank Connecting Rod Cap (elon-
		gated countersink) (for Bell Crank Univer-
		sal Joint Screw) for 92033
92266	1727	Looper Holder for 92288
92267	1724	Looper Holder Position Link with 171c for
		92269
92268	1727	Looper Holder Position Link Distance Rod
44.7		for 92269
92269	_	Looper Holder Position Link, complete, Nos.
00077	1727	SS437c, 92267, 92268 and two SS413c Needle Bar Eccentric Fork with 157c, for
92275	1727	92277
92276	1727	Needle Bar Eccentric Fork Strap for 92277
92277	1121	Needle Bar Eccentric Fork, complete, Nos.
02211		92275, 92276 and two 208e
92280	1727	Looper Holder Rock Shaft Stud for 95244 and
		95480
92281	1724	Looper Holder Rock Shaft Stud Bushing
92282	1724	Looper Holder Rock Shaft Stud Collar with
		704c
92283	1727	Looper Holder Rock Shaft Bracket (right
		side) for 95244 and 95480
92284	1727	Looper Holder Rock Shaft Bracket (left
		side) for 95244 and 95480
92285	1724	Looper Holder Rock Shaft Eccentric with two 446c for 95480
92288		Looper Holder 92266 with RR68 for 95244
92200		and 95480
92384	1727	Looper Holder Rock Shaft Fulcrum Joint
02001	112.	Stud for 95244 and 95480
92388	1724	Looper Holder Rock Shaft Eccentric with
		two 446c for 95244
92464	1023	Knee Lifter Knee Plate Arm for 92471
92465	1023	Knee Lifter Lifting Lever for 95302
92466	1023	Knee Lifter Lifting Lever Bracket for 95302
92469	1023	Knee Lifter Lifting Lever Stud for 95302
92470	1023	Knee Lifter Rock Shaft for 92471
92471	_	Knee Lifter Rock Shaft 92470 with 2766,
		2767, 92009 and 92464 for 95305 and
		95499
94967	1729	Feed Friction Wheel Driver Spring
95209	1026	Balance Band Wheel Shaft
95211	1726	Balance Band Wheel Shaft Oil Hole Cover
05919	1026	(right) Balance Hand Wheel with two 448c
95212 95213	1026	Cover Plate for 95583 and 95584
95215	1729	Cover Plate Latch Spring
30210	1120	Cover I late latter oping

200	12200000	
No.	Plate	
95218	1729	Feed Roll Opening Lever
95230	1728	Feed Friction Wheel Driver Spring Hook
95232	1026	Feed Friction Shaft (upright)
95233	1723	Feed Friction Shaft Position Collar with
		1258c and 1259c
95242	1723	Feed Friction Shaft Friction Spring
95243	1729	Feed Friction Shaft Friction Spring Washer
95244	_	Looper Holder Connection, complete, Nos.
		209d, SS467c, 1077c, 1550j, 92280, 92283,
		92284, 92288, 92384, 92388, 95260, 95332,
		95400, 95401 and four 1155d for 46K48
		Machine
96260	1723	Looper Holder Rock Shaft Eccentric Con-
		necting Rod Stud for 95244 and 95480
95262	1725	Looper Holder Rock Shaft Oil Cover
95264	_	Machine Base for 95265
95265		Machine Base, complete, Nos. 95264, two
		each 2809 and 8294
95267	1724	Needle Bar Bushing
95268	1729	Needle Bar Clamp with 552r for 46K48
		Machine
95271	1723	Feed Friction Wheel Retaining Clutch Spring
		Hook for 95319
95271	1723	Feed Friction Wheel Retaining Clutch
		Bracket Spring Hook for 95322
95275	1723	Needle Guide Position Pin for 95572 and
		95580
95298	1729	Needle Bar Thread Nipper
95300	1728	Needle Bar Thread Nipper Spring Adjusting
		Bracket
95302		Knee Lifter Lifting Lever, 92465 with 180d,
00002		210d, SS345e, 92466, 92469 and 95303 for
95303	1023	95305 Knee Lifter Lifting Lever Releasing Pin for
00000	1020	95302
95304	1023	95302 Knee Lifter Lifting Lever Releasing Pin
00001	1020	C 1 DI C CHOCH
95305		
50500		Knee Lifter, complete, Nos. 92471, 95302, 95304, two 82479 and nine Wood Screws
		1" X- 10
95308	1026	1" No. 10
95311		Balance Band Wheel with two 448c
	1725	Feed Bracket (front)
95313 95314	1729	Feed Friction Shaft End Screw Washer
30314	1726	Feed Friction Wheel with 435c, 441c and two
95315	1799	765c
99919	1728	Feed Friction Wheel Driver for 95318

No.	Plate	
95316	1729	Feed Friction Wheel Driver Block (inside)
		for 95318
95317	1729	Feed Friction Wheel Driver Block (outside)
		for 95318
95318	-	Feed Friction Wheel Driver, complete, Nos.
		170b, 243c, SS339c, SS340c and 95315 to
		95317
95319	1726	Feed Friction Wheel Retaining Clutch with
		95271 for 95323
95320	1723	Feed Friction Wheel Retaining Clutch Hinge
05000	1500	Pin for 95323
95322	1726	Feed Friction Wheel Retaining Clutch Bracket with 95271 for 95323
95323		Feed Friction Wheel Retaining Clutch,
30323		complete, Nos. 95319, 95320 and 95322
95325	1732	Feed Regulator
95326	1724	Feed Regulator Bush
95332	1728	Looper Holder Rock Shaft Eccentric Con-
00002	1120	necting Rod with 95333 and two 1057e for
		95244 and 95480
*95333	/	Looper Holder Rock Shaft Eccentric Con-
		necting Rod Cap for 95332
95334	1724	Feed Friction Wheel Retaining Clutch Spring
95337	1026	Needle Bar with 95357 for 46K48 Machine
95338	1726	Needle Bar Eccentric with 449c for 46K48
		Machine Thread Nipper Spindle
95340	1729	Thread Nipper Spindle
95350	1726	Needle Bar Eccentric with 449c for 46K49
		Machine Tension Spring for 95583 and 95584
95352	1729	Tension Spring for 95583 and 95584
95357	1728	Needle Bar Thread Guide for 95337, 95478,
	2000	95491 and 95578
95364	1729	Thread Take-up Post with 95367 for 95368
95365	1723	Thread Take-up Spring for 95368
95366	1729	Thread Take-up Spring Collar for 95368
95367	_	Thread Take-up Spring Collar Stop Pin for
05000		95364
95368	_	Thread Take-up, complete, Nos. 95364 to
95398	1724	95366 for 95584 Balance Band Wheel Shaft Looper Cam
00000	1124	(Steel) with two 445c for 46K48 Machine
95400	1723	Looper Holder Rock Shaft Fulcrum Joint
00100	0	for 95244 and 95480
95401	1724	Looper Holder Rock Shaft Fulcrum Joint
		Collar with 171c for 95244 and 95480

No.	Plate	
95443	1728	Feed Bell Crank
95450	1723	Needle Bar Clamp with 552r for 46K49
		Machine
95457	1725	Knee Lifter Lifting Lever for 95459
95458	1725	Knee Lifter Lifting Lever Bracket for 95459
95459	-	Knee Lifter Lifting Lever 95457 with SS345e
0.4100		and 95458 for 95499
95468	1732	Looper Holder Position Link Bracket
95472	1727	Feeding Disc (front) Stud for 95568 and 95575
95473	1727	Feeding Disc (front) Stud Bushing for 95568 and 95575
95474	1724	Balance Band Wheel Shaft Looper Cam
		(Steel) with two 445c for 46K49 Machine
95477	1727	Looper for 46K49 Machine
95478	1725	Needle Bar with 95357 for 46K49 Machine
95480	-	Looper Holder Connection, complete, Nos.
		209d, SS467c, 1077c, 1550j, 92280, 92283
		to 92285, 92288, 92384, 95260, 95332,
		95400, 95401 and four 1155d for 46K49
07400	1700	Machine
95483	1723	Balance Band Wheel Shaft Oil Hole Cover (left)
95484	1723	D-1 D-14:- I - :0 1000
95485	1723	Feed Regulating Lever With 1581 Feed Regulating Lever Segment
95486	1723	Feed Regulating Lever Stitch Indicator
95487		Head of Machine
95488	_	Needle Bar, complete, Nos. 50169d, 95490
		and 95491 for 46K48 Machine
95489	1723	Needle Bar Thread Nipper Spring
95490	1723	Needle Bar Needle Stop for 95488 and 95579
95491	1725	Needle Bar with 95357 for 95488
95499	_	Knee Lifter, complete, Nos. 92471, 95459,
		two 82479 and seven Wood Screws 1" No.
		10, for Machines without Iron Base when
0 = = 00	7.004	used on Stand and Table only
95560	1734	Feed Adjusting Lever Spring Guide with 14026 for 95565
95561	1734	Feed Adjusting Lever Spring Guide Plunger for 95565
95562	1734	Feed Adjusting Lever Spring Regulator for
95563	1734	95565 Feed Adjusting Lever Spring Regulator
		Plunger for 95565
95564	1734	Feed Adjusting Lever Spring Regulator
		Plunger Sleeve for 95565

No.	Plate	
95565	_	Feed Adjusting Lever Spring Regulator,
		complete, Nos. 184c, 1633c and 95560 to
		95564
95566	1732	Looper Holder Position Link Bracket Plate
95567	1733	Feeding Disc (front) for 95568
95568		Feeding Disc (front, Ball Bearing), complete,
		Nos. 1214c, 1597c, 95472, 95473, 95567
		and twenty 36737 for 46K48 Machine
95569	1733	Feeding Disc (back) with 454c, for 46K48
		Machine
95570	1732	Fur Guide, for 46K48 Machine
95571	1732	Looper with 92057, for 46K48 Machine
95572	1732	Needle Guide with two 95275, for 46K48
000.2	1.02	Machine
95573	1732	Thread Guide for Cover Plate, for 95584
95574	1733	Feeding Disc (front), for 95575
95575		Feeding Disc (front, Ball Bearing), complete,
00010		Nos. 1214c, 1597c, 95472, 95473, 95574
		and twenty 36737, for 46K49 Machine
95576	1733	Feeding Disc (back) with 454c for 46K49
20010	1100	Machine
95577	1732	Fur Guide, for 46K49 Machine
95578	1732	Needle Bar with 95357, for 95579
95579		Needle Bar, complete, Nos. 50169d, 95490
00010		and 95578, for 46K49 Machine
95580	1732	Needle Guide with two 95275, for 46K49
20000	1102	Machine
95581	1732	Thread Guide for Cover Plate, for 95583
95583	1752	Cover Plate, complete, Nos. 331d, SS419f,
90000	of the same	1560d, 95213, 95352 and two 2102, for
		46K49 Machine
05504		Cover Plate, complete, Nos. 331d, SS419f,
95584	_	
		1560d, 49109, 95213, 95352, 95368, 95573
		and two 2102 for 46K48 Machine

