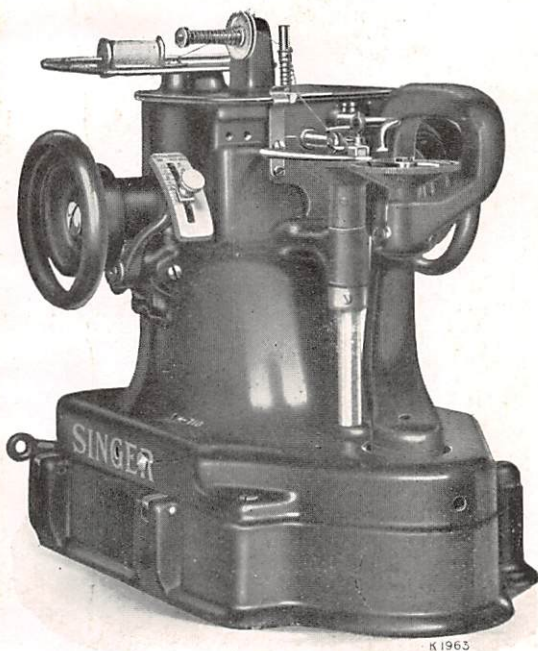


Form K3300  
June 1927

ILLUSTRATED  
LIST OF PARTS  
FOR  
Nos. 46K48 and 46K49  
MACHINES

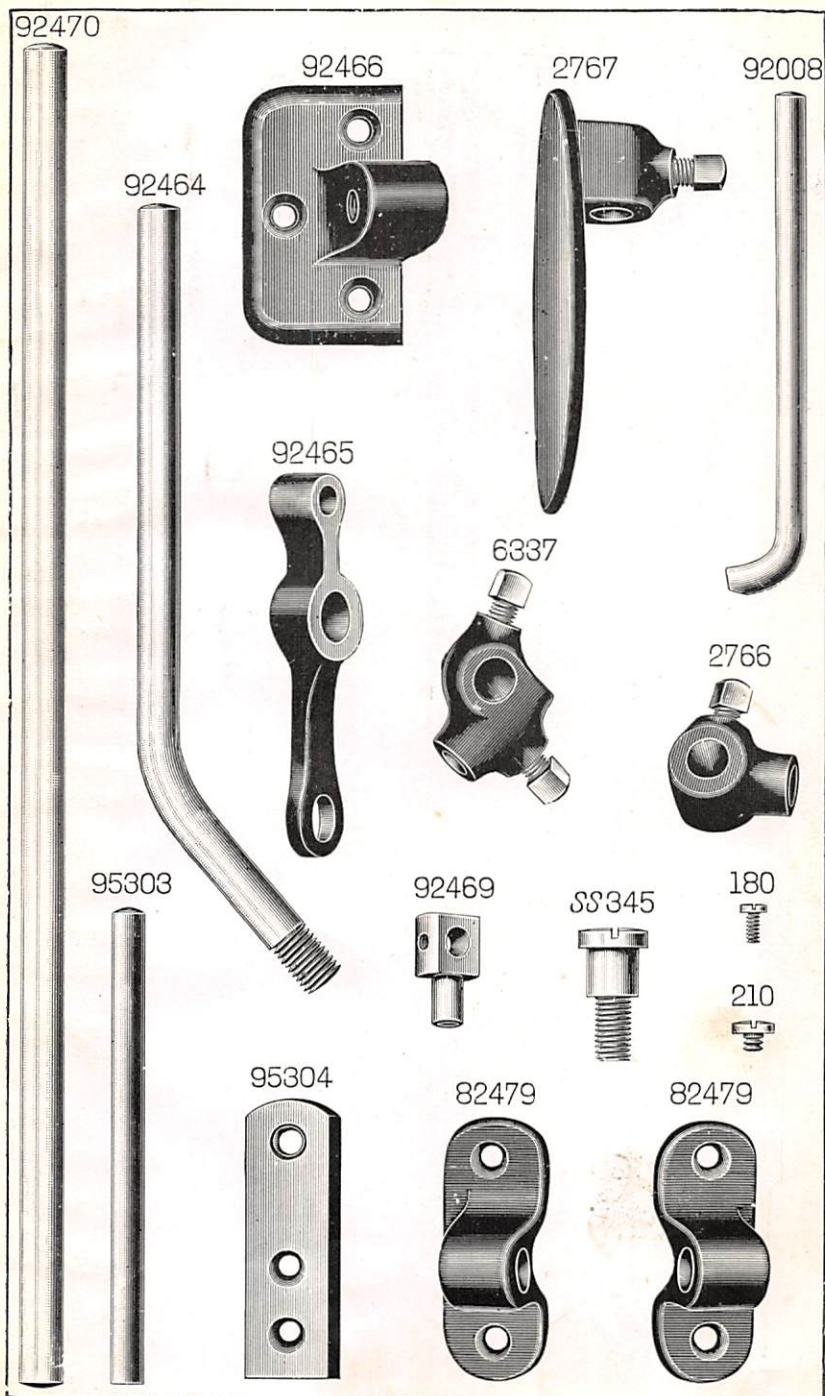


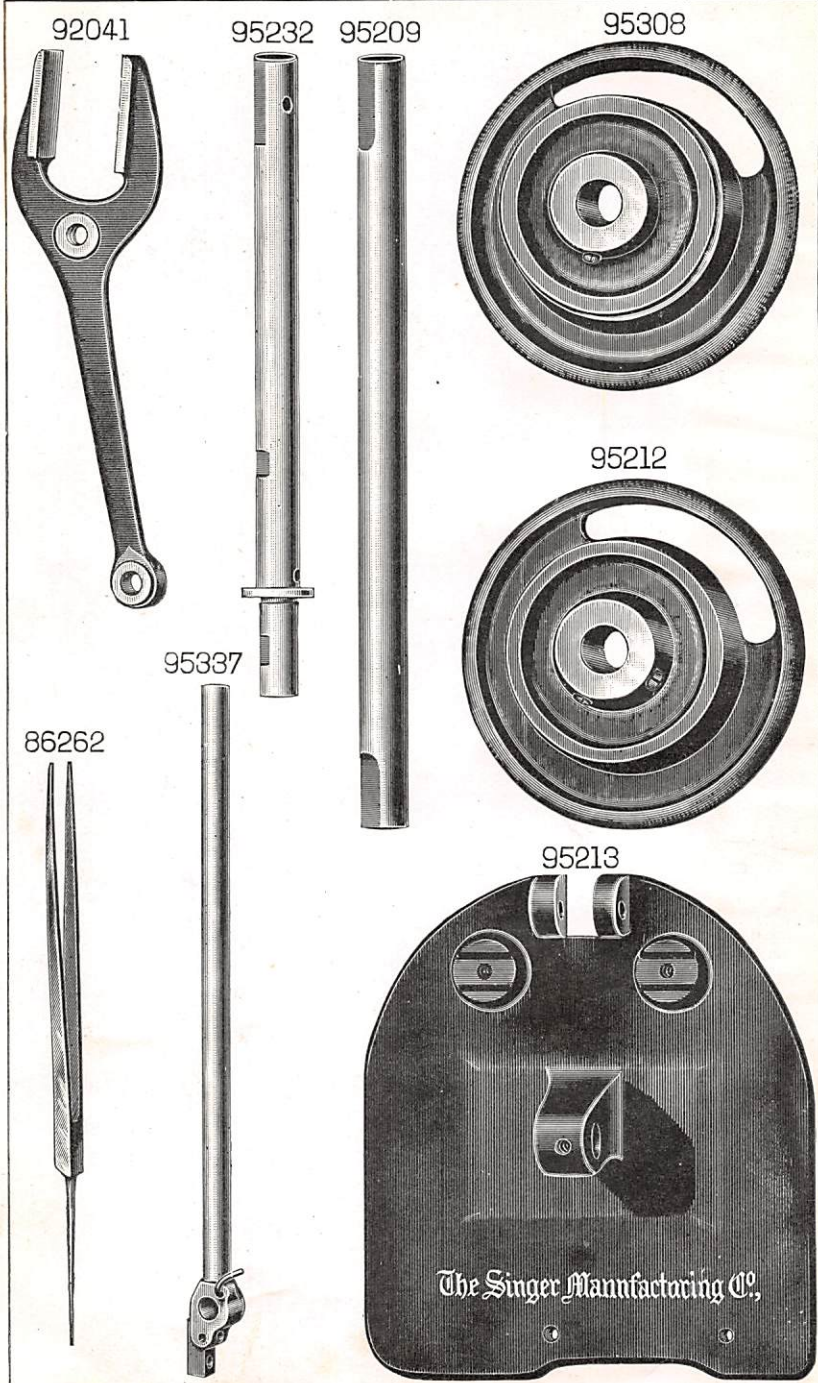
K 1963

Machine No. 46K48

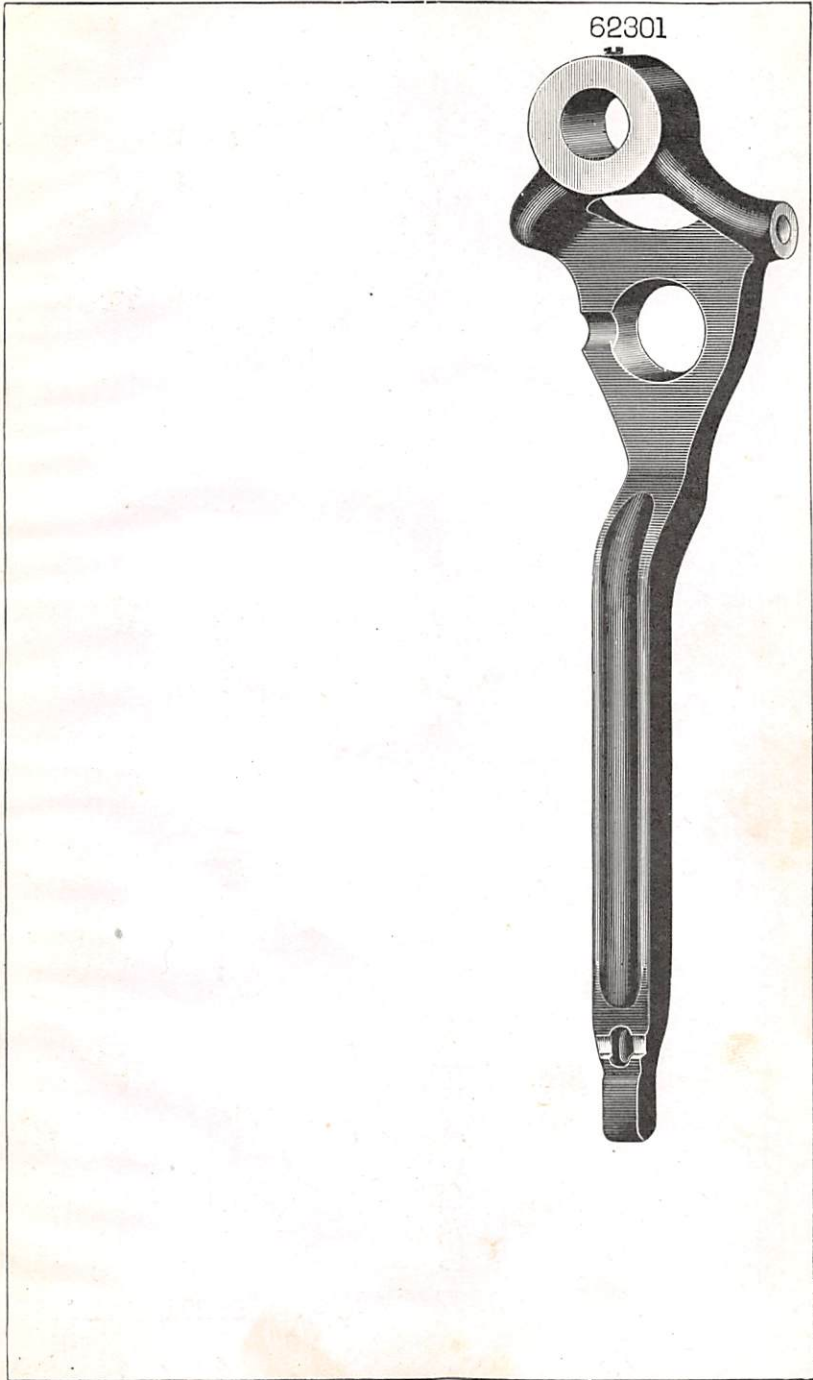
THE SINGER MANUFACTURING COMPANY

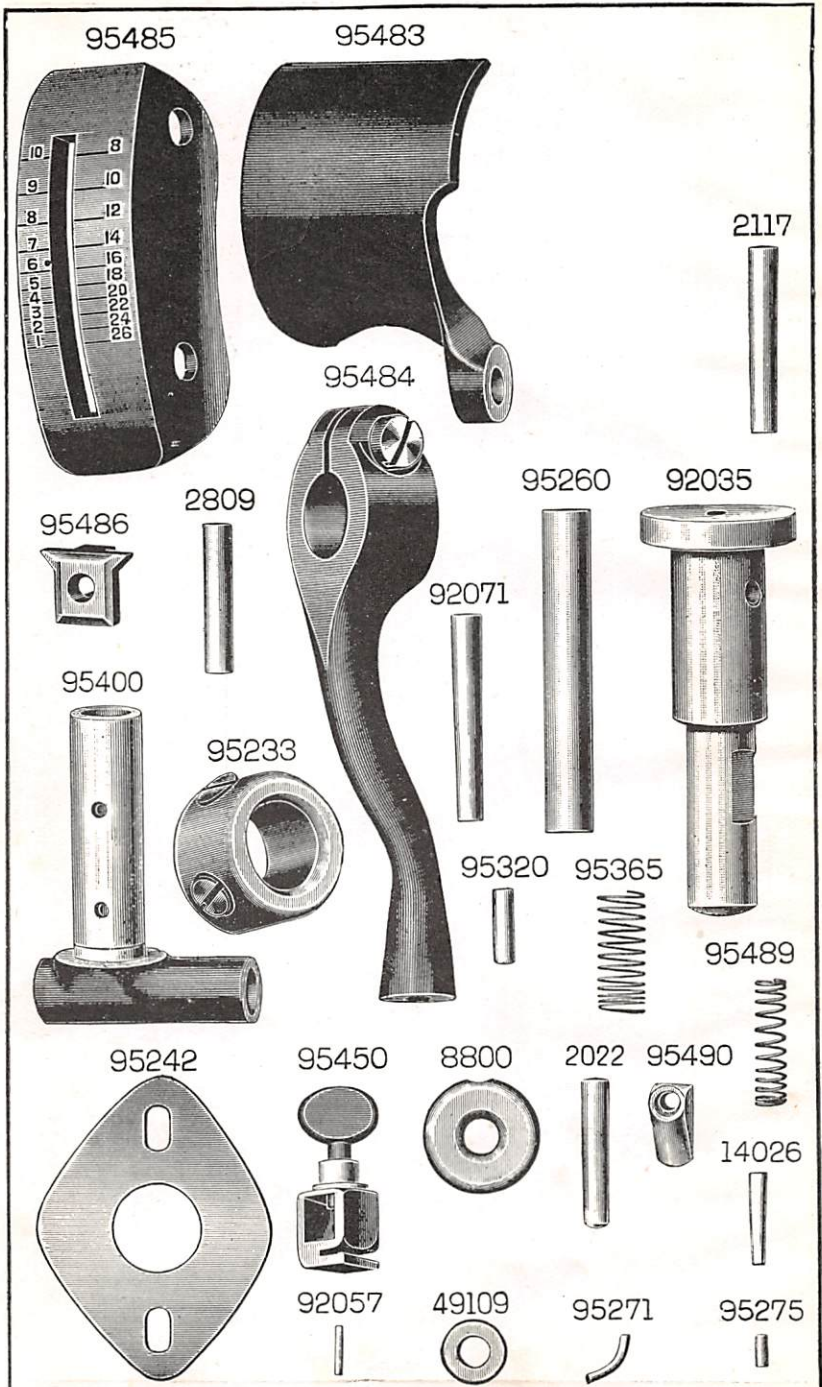
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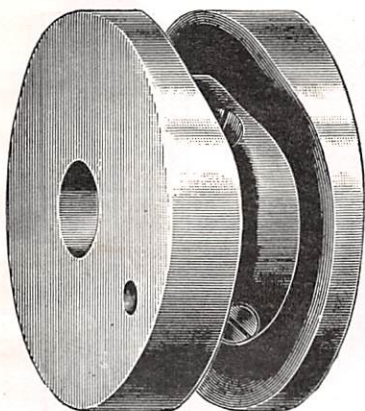




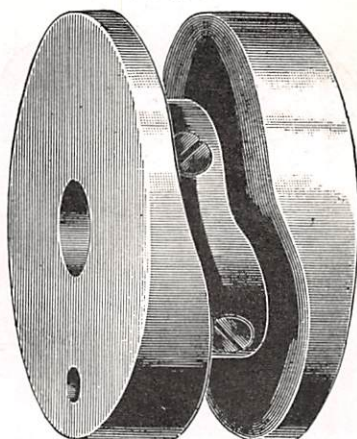




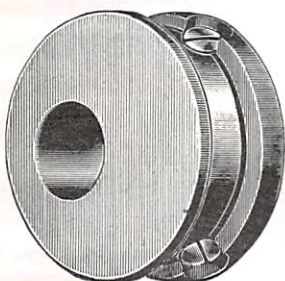
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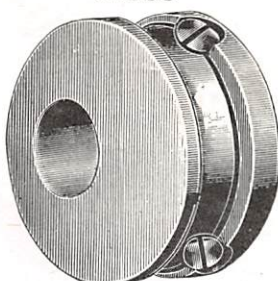
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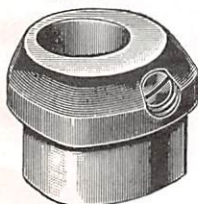
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92031



8211



95326



95334



92282



95401



92281



92267

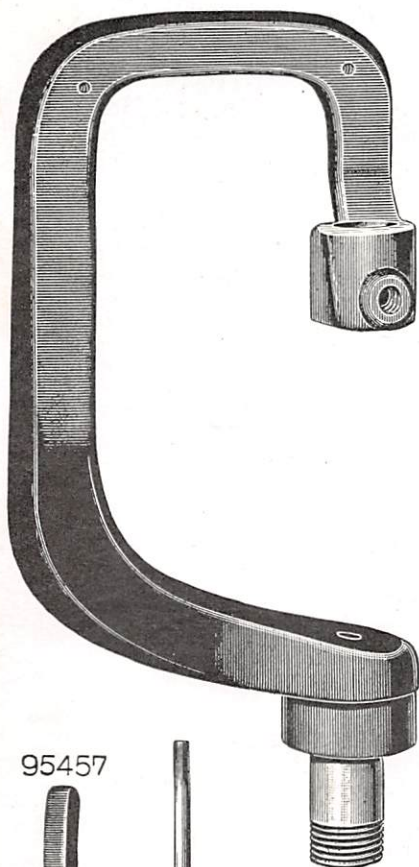


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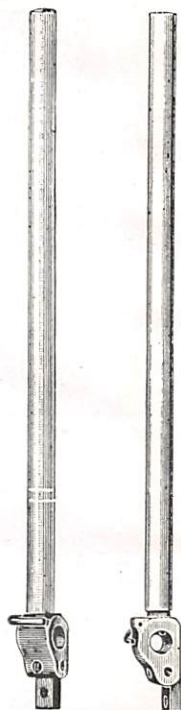


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95478

95491



95457



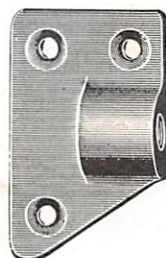
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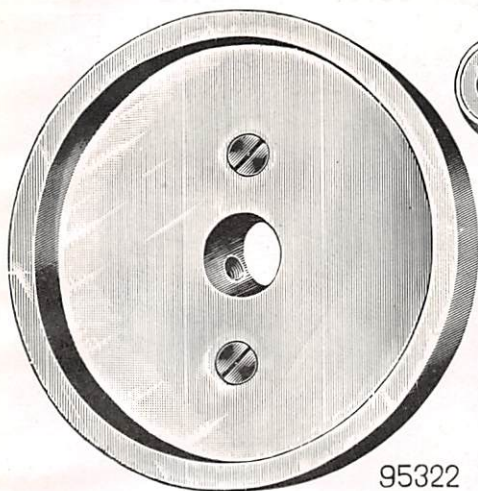
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95458



95314



2039



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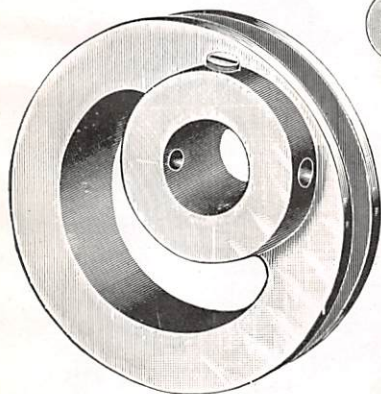
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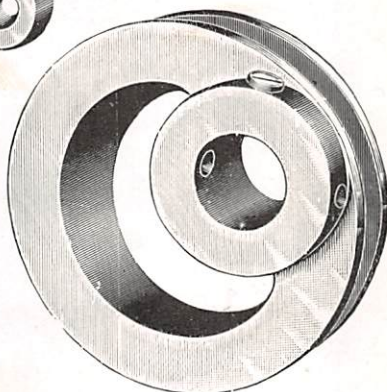
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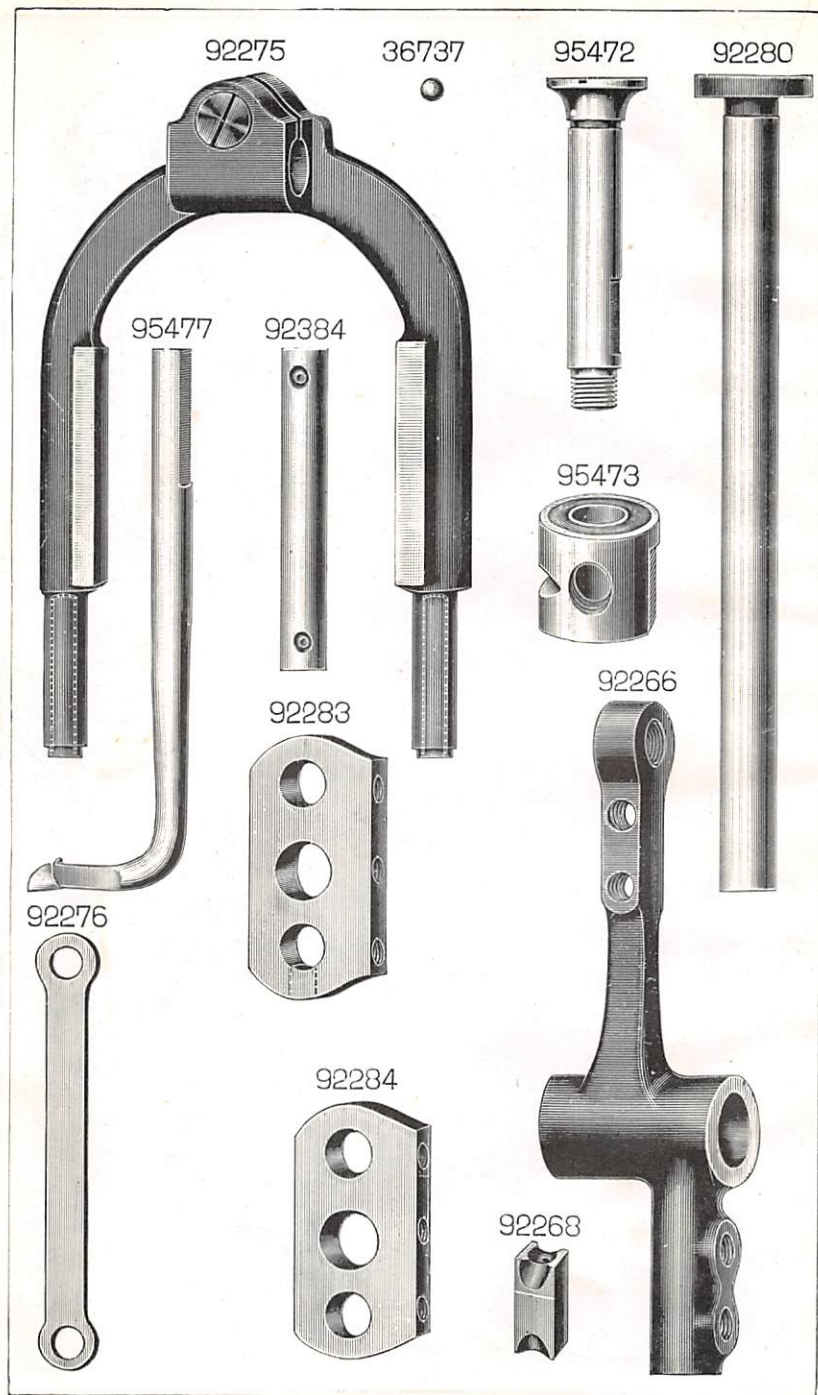
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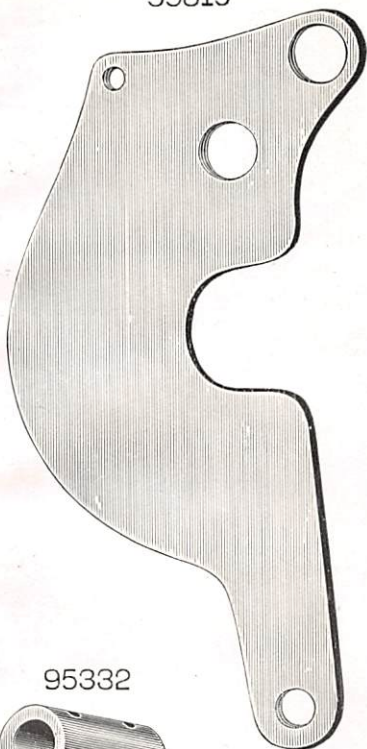
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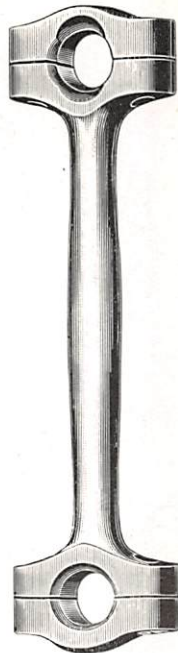




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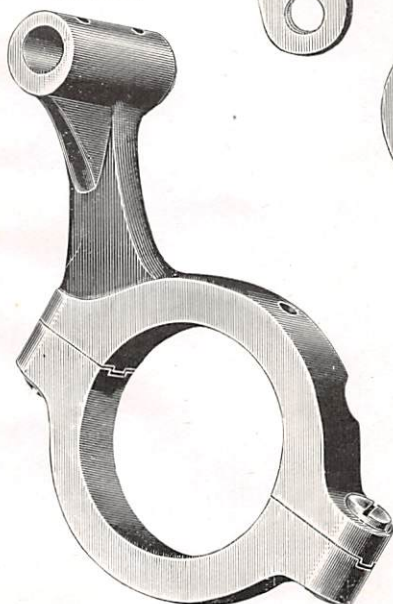
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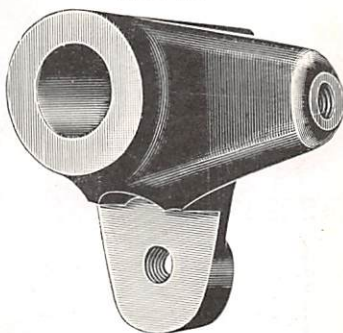
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95332



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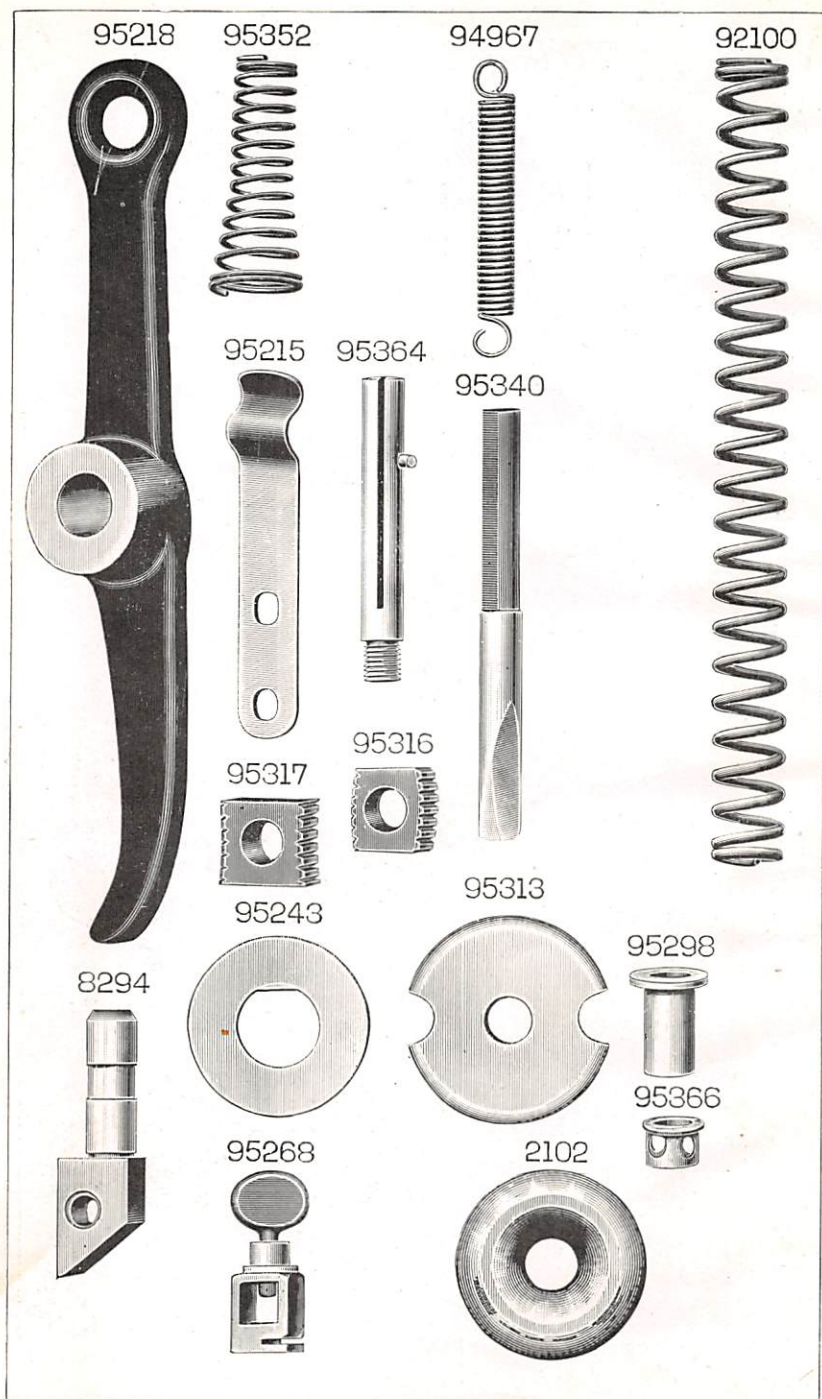


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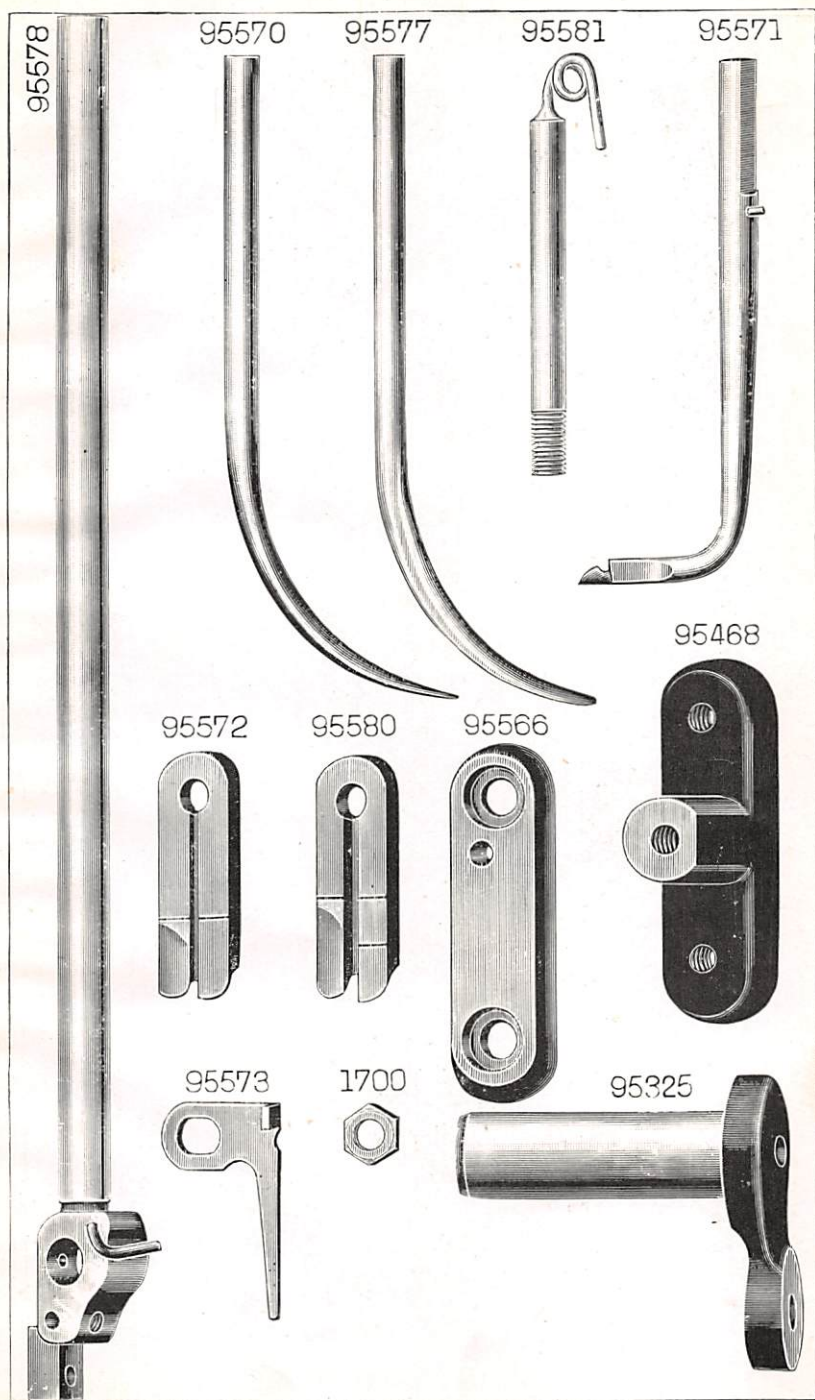


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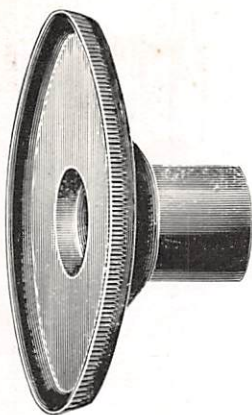




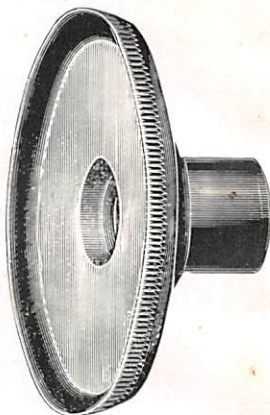




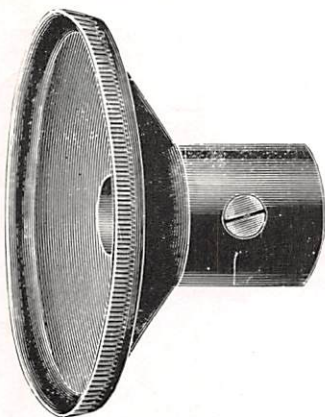
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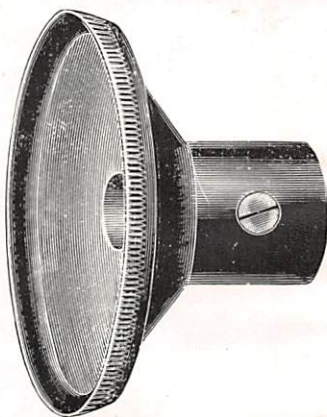
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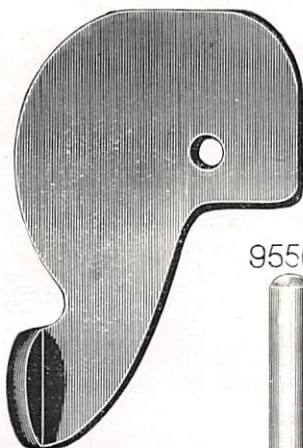
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95561



95562



95564



95563



184

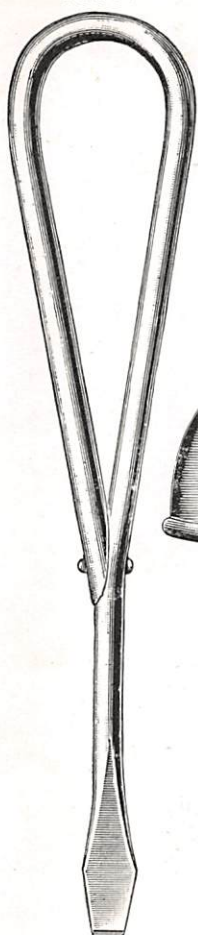


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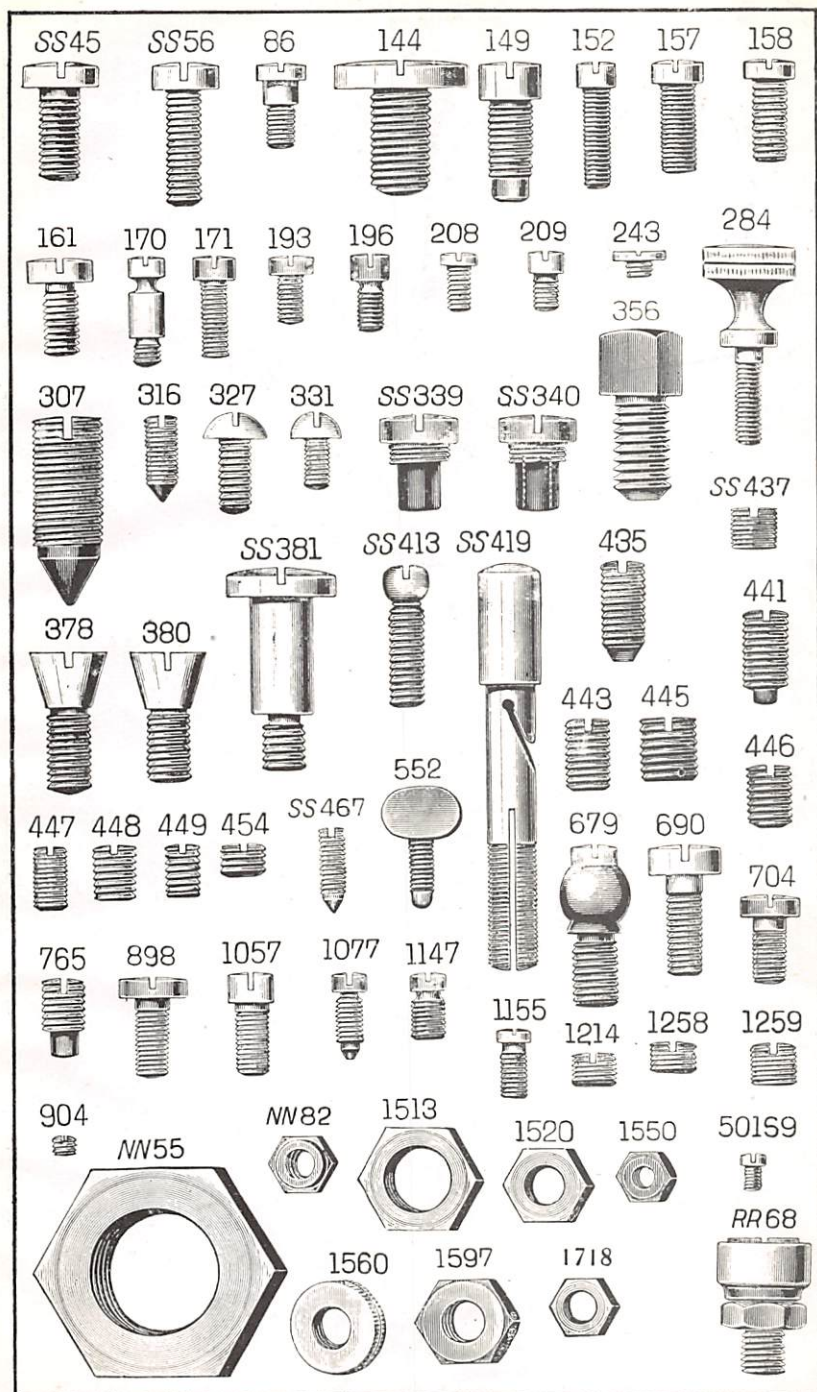


25537



36569





ILLUSTRATED  
LIST OF PARTS  
for Nos. 46K48 and  
46K49 MACHINES



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## INSTRUCTIONS FOR ORDERING



In ordering from this List, the prefix and affix letters, with the part number, **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part, in whatever List it may appear, or for whatever machine.

The prefix SS indicates Screws made only at Singer.

" " NN " Nuts made only at Singer.

" " RR " Rollers and Studs made only at Singer.

The affix letters (where shown) indicate the style of finish, as follows :—

A. Hardened, Polished and Plated.

B. Polished and Plated.

C. Hardened only.

D. Polished only.

E. Soft, not Polished.

F. Hardened and Polished.

H. Blued.

J. Plated only.

K. Hardened and Plated.

L. Brass or Gilt.

M. Oxidized.

P. Japanned.

R. Merlized.

T. Copper Plated.

U. Zinc Plated.

V. Silver Plated.

In this series :—

1 to 1500 and 50001 to 51500 are Screw Numbers.

1501 " 1800 are Nut Numbers.

1801 " 2000 " Roller "

2001 " 50000 are numbers of machine parts, etc.

80001 " 100000 are numbers of machine parts, etc.,  
made only at Singer.

*Parts marked with an asterisk (\*) are furnished only when the repairs are made at Factory.*

# Parts Complete for No. 46K48 Machine

For Fine Fur Work (Surjeteuse) fitted with Stitch Regulator with Indicator, Friction Feed Motion and Ball Bearing Front Feeding Disc. Single Thread Chain Stitch.

No.	Plate							
95308	1026	Balance Band Wheel	with two 448c	...	...	...	...	...
448c	1736	"	"	"	Set Screw	...	...	...
95209	1026	"	"	"	Shaft	...	...	...
144d	1736	"	"	"	"	End Screw (2)	...	...
95398	1724	"	"	"	"	Looper Cam (Steel) with two 445c	...	...
445c	1736	"	"	"	"	"	Set Screw	...
95211	1726	"	"	"	"	Oil Hole Cover (right)	...	...
95483	1723	"	"	"	"	"	(left)	...
86d	1736	"	"	"	"	"	"	Hinge Screw (2) ...
95212	1026	"	Hand Wheel	with two 448c	...	...	...	...
448c	1736	"	"	"	Set Screw	...	...	...
95213	1026	Cover Plate	...	...	...	...	...	...
95584	—	Cover Plate, complete, Nos. 331d, SS419f, 1560d, 49109, 95213, 95352, 95368, 95573 and two 2102	...	...	...	...	...	...
2117	1723	Cover Plate Hinge Pin	...	...	...	...	...	...
95215	1729	"	"	Latch Spring	...	...	...	...
193f	1736	"	"	"	"	Screw (2)	...	...
62301	1492	Feed Adjusting Lever	with 446c	...	...	...	...	...
446c	1736	"	"	"	Set Screw	...	...	...
307c	1736	"	"	"	Screw Centre (2)	...	...	...
1513j	1736	"	"	"	"	"	Nut (2)	...
92031	1724	"	"	"	Spring	...	...	...
95560	1734	"	"	"	"	Guide with 14026	...	...
95561	1734	"	"	"	"	"	Plunger	...
14026	1723	"	"	"	"	"	Position Pin	...
95562	1734	"	"	"	"	Regulator	...	...
184c	1734	"	"	"	"	"	Hinge Screw	...
95563	1734	"	"	"	"	"	Plunger	...
95564	1734	"	"	"	"	"	"	Sleeve ...
1633c	1734	"	"	"	"	"	"	Nut
95565	—	Feed Adjusting Lever Spring Regulator, complete, Nos. 184c, 1633c and 95560 to 95564	...	...	...	...	...	...



No.	Plate								
95443	1728	<b>Feed Bell Crank</b>			...	...	...	...	...
*92017	—	"	"	"	Connecting Rod		...	...	...
92033	1728	"	"	"	"	"	92017 with 92034, 92256 and four 196f		
*92034	—	"	"	"	"	"	Cap (plain countersink) (for Friction Driver Universal Joint Screw)		
*92256	—	"	"	"	Connecting Rod Cap (elongated countersink) (for Bell Crank Universal Joint Screw)		...	...	...
196f	1736	"	"	"	Connecting Rod Cap Binding Screw		...	...	...
92035	1723	"	"	"	Fulcrum Stud		...	...	...
448c	1736	"	"	"	"	"	Set Screw		...
679c	1736	"	"	"	Universal Joint Screw		...	...	...
95311	1725	<b>Feed Bracket (front)</b>			...	...	...	...	...
NN55e	1736	"	"	Nut	...	...	...	...	...
8211	1724	<b>Feed Cam with 448c</b>			...	...	...	...	...
448c	1736	"	"	Set Screw	...	...	...	...	...
2039	1726	<b>Feed Connecting Link</b>			...	...	...	...	...
380c	1736	"	"	"	Hinge Screw		...	...	...
1520r	1736	"	"	"	"	"	Nut		...
92041	1026	<b>Feed Forked Connection</b>			...	...	...	...	...
378c	1736	"	"	"	Hinge Screw		...	...	...
1520r	1736	"	"	"	"	"	Nut		...
95232	1026	<b>Feed Friction Shaft (upright)</b>			...	...	...	...	...
SS45d	1736	"	"	"	End Screw		...	...	...
95313	1729	"	"	"	"	"	Washer		...
95242	1723	"	"	"	Friction Spring		...	...	...
765c	1736	"	"	"	"	"	Tension Screw		...
95243	1729	"	"	"	"	"	Washer		...
95233	1723	"	"	"	Position Collar with 1258c and 1259c			...	...
1258c	1736	"	"	"	"	"	Set Screw (short)		...
1259c	1736	"	"	"	"	"	"	(long)	...
95314	1726	<b>Feed Friction Wheel with 435c, 441c and two 765c</b>			...	...	...	...	...
441c	1736	"	"	"	Position Screw		...	...	...
435c	1736	"	"	"	Set Screw		...	...	...
95315	1728	<b>Feed Friction Wheel Driver</b>			...	...	...	...	...
95316	1729	"	"	"	"	Block (inside)		...	...
SS339c	1736	"	"	"	"	"	( " ) Screw Stud		...
95317	1729	"	"	"	"	"	(outside)		...
SS340c	1736	"	"	"	"	"	( " ) Screw Stud		...
243c	1736	"	"	"	"	"	( " )	"	End Screw

No.	Plate								
94967	1729	Feed Friction Wheel Driver Spring	...	...	...				
95230	1728	" " " " " Hook	...	...	...				
170b	1736	" " " " " Screw Stud	...	...	...				
679c	1736	" " " " " Universal Joint Screw	...	...	...				
1520r	1736	" " " " " " " Nut	...	...	...				
95318	—	Feed Friction Wheel Driver, complete, Nos. 170b, 243c, SS339c, SS340c and 95315 to 95317	...	...	...				
95319	1726	Feed Friction Wheel Retaining Clutch with 95271	...	...	...				
95322	1726	" " " " " Bracket with 95271	...	...	...				
95271	1723	" " " " " " Spring Hook	...	...	...				
690e	1736	" " " " " " Screw	...	...	...				
95320	1723	" " " " " Hinge Pin	...	...	...				
95334	1724	" " " " " Spring	...	...	...				
95271	1723	" " " " " " Hook	...	...	...				
95323	—	Feed Friction Wheel Retaining Clutch, complete, Nos. 95319, 95320 and 95322	...	...	...				
95484	1723	Feed Regulating Lever with 158f	...	...	...				
158f	1736	" " " Binding Screw	...	...	...				
95485	1723	" " " Segment	...	...	...				
161c	1736	" " " " Screw (2)	...	...	...				
95486	1723	" " " Stitch Indicator	...	...	...				
284d	1736	" " " Thumb Screw	...	...	...				
95325	1732	Feed Regulator	...	...	...				
95326	1724	" " Bush	...	...	...				
149f	1736	" " " Set Screw	...	...	...				
380c	1736	" " Hinge Screw	...	...	...				
1520r	1736	" " " Nut	...	...	...				
95218	1729	Feed Roll Opening Lever	...	...	...				
SS381d	1736	" " " " Hinge Screw	...	...	...				
95567	1733	Feeding Disc (front)	...	...	...				
36737	1727	" " ( " ) Ball, $\frac{1}{8}$ " diam.	...	...	...				
95472	1727	" " ( " ) Stud	...	...	...				
95473	1727	" " ( " ) " Bushing	...	...	...				
445c	1736	" " ( " ) " " Binding Screw	...	...	...				
316c	1736	" " ( " ) " " Raising Set Screw	...	...	...				
1214c	1736	" " ( " ) " " Set Screw	...	...	...				
1597c	1736	" " ( " ) " Nut	...	...	...				
95568	—	Feeding Disc (front, Ball Bearing), complete, Nos. 1214c, 1597c, 95472, 95473, 95567 and twenty 36737	...	...	...				
95569	1733	Feeding Disc (back) with 454c	...	...	...				
454c	1736	" " Set Screw	...	...	...				
95570	1732	Fur Guide	...	...	...				
152f	1736	" " Binding Screw	...	...	...				

No.	Plate								
95487	—	<b>Head of Machine</b>	...	...	...	...	...	...	...
SS56d	1736	" " "	Binding Screw (2)	...	...	...	...	...	...
95571	1732	<b>Looper with 92057</b>	...	...	...	...	...	...	...
1147c	1736	" Binding Screw (2)	...	...	...	...	...	...	...
92266	1727	" Holder ...	...	...	...	...	...	...	...
92288	—	" " 92266 with RR68	...	...	...	...	...	...	...
95244	—	<b>Looper Holder Connection, complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283, 92284, 92288, 92384, 92388, 95260, 95332, 95400, 95401 and four 1155d</b>	...	...	...	...	...	...	...
92267	1724	<b>Looper Holder Position Link with 171c</b>	...	...	...	...	...	...	...
95468	1732	" " " " Bracket	...	...	...	...	...	...	...
95566	1732	" " " " Plate	...	...	...	...	...	...	...
SS56e	1736	" " " " Binding Screw (2)	...	...	...	...	...	...	...
2022	1723	" " " " Steady Pin	...	...	...	...	...	...	...
92268	1727	" " " " Distance Rod	...	...	...	...	...	...	...
SS437c	1736	" " " " End Screw	...	...	...	...	...	...	...
171c	1736	" " " " Binding Screw	...	...	...	...	...	...	...
SS413c	1736	" " " " Universal Joint Screw	...	...	...	...	...	...	...
1718h	1736	" " " " " " " " Nut	...	...	...	...	...	...	...
NN82c	1736	" " " " " " " " Nut (bottom)	...	...	...	...	...	...	...
92269	—	<b>Looper Holder Position Link, complete, Nos. SS437c, 92267, 92268 and two SS413c</b>	...	...	...	...	...	...	...
92283	1727	<b>Looper Holder Rock Shaft Bracket (right side)</b>	...	...	...	...	...	...	...
SS467c	1736	" " " " " ( " " ) Adjusting	...	...	...	...	...	...	...
1550j	1736	" " " " " ( " " ) Adjusting	...	...	...	...	...	...	...
92284	1727	" " " " " (left side)	...	...	...	...	...	...	...
1155d	1736	" " " " " Set Screw	...	...	...	...	...	...	...
92388	1724	" " " " " Eccentric with two 446c	...	...	...	...	...	...	...
95332	1728	" " " " " Connecting Rod with 95333 and two 1057e	...	...	...	...	...	...	...
*95333	—	" " " " " Connecting Rod Cap	...	...	...	...	...	...	...
1057e	1736	" " " " " " " " Screw	...	...	...	...	...	...	...
95260	1723	" " " " " " " " Stud	...	...	...	...	...	...	...
446c	1736	" " " " " " " " Set Screw	...	...	...	...	...	...	...
95400	1723	" " " " " Fulcrum Joint	...	...	...	...	...	...	...
95401	1724	" " " " " " " " Collar with 171c	...	...	...	...	...	...	...
171c	1736	" " " " " " " " Binding Screw	...	...	...	...	...	...	...
92384	1727	" " " " " " " " Stud	...	...	...	...	...	...	...
209d	1736	" " " " " " " " Set Screw	...	...	...	...	...	...	...
1077c	1736	" " " " " " " " Spot Screw	...	...	...	...	...	...	...
95262	1725	" " " " " Oil Cover	...	...	...	...	...	...	...



No.	Plate								
92280	1727	<b>Looper Holder Rock Shaft Stud</b>	...	...	...				
92281	1724	" " " " " Bushing	...	...	...				
447c	1736	" " " " " Set Screw	...	...	...				
92282	1724	" " " " " Collar with 704c	...	...	...				
704c	1736	" " " " " Clamping Screw	...	...	...				
RR68	1736	" " Roller and Screw Stud with 378c and 1520r	...	...	...				
378c	1736	" " " Screw	...	...	...				
1520r	1736	" " " Nut	...	...	...				
92057	1723	" Position Pin	...	...	...				
95264	—	<b>Machine Base</b>	...	...	...	...	...	...	...
8294	1729	" " Hinge Connection	...	...	...				
2809	1723	" " " Pin	...	...	...				
95265	—	<b>Machine Base, complete, Nos. 95264, two each 2809 and 8294</b>							
95337	1026	<b>Needle Bar with 95357</b>	...	...	...	...	...	...	...
95267	1724	" " Bushing	...	...	...				
443c	1736	" " " Set Screw	...	...	...				
95268	1729	" " Clamp with 552r	...	...	...				
552r	1736	" " " Thumb Screw	...	...	...				
95338	1726	" " Eccentric with 449c	...	...	...				
92071	1723	" " " Dowel Pin	...	...	...				
92275	1727	" " " Fork with 157c	...	...	...				
157c	1736	" " " " Clamping Screw	...	...	...				
92276	1727	" " " " Strap	...	...	...				
208e	1736	" " " " Screw	...	...	...				
92277	—	" " " " complete, Nos. 92275, 92276 and two 208e							
449c	1736	" " " Set Screw	...	...	...				
95357	1728	" " Thread Guide	...	...	...				
95298	1729	" " " Nipper	...	...	...				
95489	1723	" " " Spring	...	...	...				
95300	1728	" " " " Adjusting Bracket	...	...	...				
904c	1736	" " " " " Set Screw	...	...	...				
95491	1725	<b>Needle Bar with 95357</b>	...	...	...	...	...	...	...
95490	1723	" " Needle Stop	...	...	...				
50169d	1736	" " " Screw	...	...	...				
95488	—	<b>Needle Bar, complete, Nos. 50169d, 95490 and 95491</b>							

NOTE.—Needle Bar No. 95488 is sent with this machine unless otherwise specified on order.

95572	1732	<b>Needle Guide with two 95275</b>	...	...	...	...
898f	1736	" " Binding Screw	...	...	...	...
95275	1723	" " Position Pin	...	...	...	...

No.	Plate							
92079	1725	<b>Reel Holder</b>	...	...	...	...	...	...
327d	1736	" "	Binding Screw (2)	...	...	...	...	...
8800	1723	" "	" "	Washer (2)	...	...	...	...
2102	1729	<b>Tension Disc</b>	...	...	...	...	...	...
SS419f	1736	"	Screw Stud and Thread Guide	...	...	...	...	...
331d	1736	" "	" Set Screw	...	...	...	...	...
1560d	1736	" "	" Thumb Nut	...	...	...	...	...
95352	1729	"	Spring	...	...	...	...	...
95573	1732	<b>Thread Guide for Cover-Plate</b>	...	...	...	...	...	...
49109	1723	" "	Washer	...	...	...	...	...
95340	1729	<b>Thread Nipper Spindle</b>	...	...	...	...	...	...
171c	1736	" "	" Binding Screw	...	...	...	...	...
95364	1729	<b>Thread Take-up Post with 95367</b>	...	...	...	...	...	...
95365	1723	" "	Spring	...	...	...	...	...
95366	1729	" "	" Collar	...	...	...	...	...
95367	—	" "	" " Stop Pin	...	...	...	...	...
95368	—	<b>Thread Take-up, complete, Nos. 95364 to 95366</b>	...	...	...	...	...	...

## Parts Special to No. 46K49 Machine

**For Fur Work (Surjeteuse), fitted with Stitch Regulator with Indicator, Friction Feed Motion and Ball Bearing Front Feeding Disc. Single Thread Chain Stitch.**

This Machine is the same as No. 46K48 with the following exceptions :—

No.	Plate						
95474	1724	<b>Balance Band Wheel Shaft Looper Cam</b> (Steel) with two 445c					
95583	—	<b>Cover Plate</b> , complete, Nos. 331d, SS419f, 1560d, 1700e, 49109, 95213, 95352, 95581 and two 2102	...	...	...	...	...
92100	1729	<b>Feed Adjusting Lever Spring</b>	...	...	...	...	...
95574	1733	<b>Feeding Disc</b> (front)	...	...	...	...	...
95575	—	<b>Feeding Disc</b> (front, Ball Bearing), complete, Nos. 1214c, 1597c, 95472, 95473, 95574 and twenty 36737	...	...	...	...	...
95576	1733	<b>Feeding Disc</b> (back) with 454c	...	...	...	...	...
95577	1732	<b>Fur Guide</b>	...	...	...	...	...
95477	1727	<b>Looper</b>	...	...	...	...	...
95480	—	<b>Looper Holder Connection</b> , complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283 to 92285, 92288, 92384, 95260, 95332, 95400, 95401 and four 1155d	...	...	...	...	...
92285	1724	<b>Looper Holder Rock Shaft Eccentric</b> with two 446c					...
95478	1725	<b>Needle Bar</b> with 95357	...	...	...	...	...
95450	1723	" " <b>Clamp</b> with 552r	...	...	...	...	...
95350	1726	" " <b>Eccentric</b> with 449c	...	...	...	...	...
95578	1732	<b>Needle Bar</b> with 95357	...	...	...	...	...
95579	—	<b>Needle Bar</b> , complete, Nos. 50169d, 95490 and 95578					...
<i>NOTE.—Needle Bar No. 95579 is sent with this machine unless otherwise specified on order.</i>							
95580	1732	<b>Needle Guide</b> with two 95275	...	...	...	...	...
95581	1732	<b>Thread Guide</b> for Cover Plate	...	...	...	...	...
1700e	1732	" " <b>Nut</b>	...	...	...	...	...



## Accessories

No.	Plate							
215 × 17	—	Needles, three each sizes 7 and 11, for 46K48 Machine	...					...
215 × 15	—	" " " " 14 and 16, for 46K49 Machine	...					...
36569	1735	Oiler ...	...	...	...	...	...	...
25537	1735	Screw Driver ...	...	...	...	...	...	...
86262	1026	Tweezers	...	...	...	...	...	...
—	—	Wood Screw $1\frac{1}{2}'' \times \frac{1}{4}''$ (3) (for fixing machine to table)	...					...

## Knee Lifter

No.	Plate							
2767	1023	Knee Plate with 356c	...	...	...	...	...	...
356c	1736	" " Set Screw	...	...	...	...	...	...
92464	1023	" " Arm	...	...	...	...	...	...
2766	1023	" " " Bracket with 356c	...	...	...	...	...	...
356c	1736	" " " " Set Screw	...	...	...	...	...	...
92465	1023	Lifting Lever	...	...	...	...	...	...
SS345e	1023	" " Hinge Screw	...	...	...	...	...	...
92466	1023	" " Bracket	...	...	...	...	...	...
—	—	" " " Screw (Wood) 1" No. 10	...	...	...	...	...	...
92008	1023	" " Connecting Rod	...	...	...	...	...	...
92009	—	" " " " 92008 with 6337	...	...	...	...	...	...
6337	1023	" " " " Bracket with two 356c	...	...	...	...	...	...
356c	1736	" " " " " Set Screw	...	...	...	...	...	...
95302	—	" " 92465 with 180d, 210d, SS345e, 92466, 92469 and 95303	...	...	...	...	...	...
95303	1023	" " Releasing Pin	...	...	...	...	...	...
95304	1023	" " " " Guide Plate	...	...	...	...	...	...
—	—	" " " " " " " Screw (Wood) 1" No. 10	...	...	...	...	...	...
180d	1023	" " " " " " Set Screw	...	...	...	...	...	...
92469	1023	" " Stud	...	...	...	...	...	...
210d	1023	" " " " Position Screw	...	...	...	...	...	...

No.	Plate						
92470	1023	Rock Shaft	...	...	...	...	...
92471	—	" "	92470 with 2766, 2767, 92009 and 92464	...	...	...	...
82479	1023	" "	Bracket	...	...	...	...
—	—	" "	" Screw (Wood) 1" No. 10	...	...	...	...
95305	—	Knee Lifter, complete, Nos. 92471, 95302, 95304, two 82479 and nine Wood Screws 1" No. 10					
			...	...	...	...	...

## Knee Lifter

for Machines WITHOUT Iron Base when used on Stand and Table only.

No.	Plate						
2767	1023	Knee Plate with 356c	...	...	...	...	...
356c	1736	" "	Set Screw	...	...	...	...
92464	1023	" "	Arm	...	...	...	...
2766	1023	" "	" Bracket with 356c	...	...	...	...
356c	1736	" "	" " Set Screw	...	...	...	...
95457	1725	Lifting Lever	...	...	...	...	...
SS345e	1023	" "	Hinge Screw	...	...	...	...
95458	1725	" "	Bracket	...	...	...	...
—	—	" "	" Screw (Wood) 1" No. 10	...	...	...	...
92008	1023	" "	Connecting Rod	...	...	...	...
92009	—	" "	" " 92008 with 6337	...	...	...	...
6337	1023	" "	" " Bracket with two 356c	...	...	...	...
356c	1736	" "	" " Set Screw	...	...	...	...
95459	—	" "	95457 with SS345e and 95458	...	...	...	...
92470	1023	Rock Shaft	...	...	...	...	...
92471	—	" "	92470 with 2766, 2767, 92009 and 92464	...	...	...	...
82479	1023	" "	Bracket	...	...	...	...
—	—	" "	" Screw (Wood) 1" No. 10	...	...	...	...
95499	—	Knee Lifter, complete, Nos. 92471, 95459, two 82479 and seven Wood Screws 1" No. 10					
			...	...	...	...	...







# Numerical List of Parts

No.	Plate			
SS45d	1736	Feed Friction Shaft End Screw	...	...
NN55e	1736	Feed Bracket Nut	...	...
SS56d	1736	Head of Machine Binding Screw	...	...
SS56e	1736	Looper Holder Position Link Bracket Plate		
		Binding Screw	...	...
RR68	1736	Looper Holder Roller and Screw Stud, with		
		378c and 1520r, for 92288	...	...
NN82c	1736	Looper Holder Position Link Universal Joint		
		Screw Nut (top)	...	...
86d	1736	Balance Band Wheel Shaft Oil Hole Cover		
		Hinge Screw	...	...
144d	1736	Balance Band Wheel Shaft End Screw	...	...
149f	1736	Feed Regulator Bush Set Screw	...	...
152f	1736	Fur Guide Binding Screw	...	...
157c	1736	Needle Bar Eccentric Fork Clamping Screw		
		for 92275	...	...
158f	1736	Feed Regulating Lever Binding Screw for		
		95484	...	...
161c	1736	Feed Regulating Lever Segment Screw	...	...
170b	1736	Feed Friction Wheel Driver Spring Screw		
		Stud for 95318	...	...
171c	1736	Looper Holder Position Link End Screw		
		Binding Screw for 92267	...	...
171c	1736	Looper Holder Rock Shaft Fulcrum Joint		
		Collar Binding Screw for 95401	...	...
171c	1736	Thread Nipper Spindle Binding Screw	...	...
180d	1023	Knee Lifter Lifting Lever Releasing Pin Set		
		Screw for 95302	...	...
184c	1734	Feed Adjusting Lever Spring Regulator		
		Hinge Screw for 95565	...	...
193f	1736	Cover Plate Latch Spring Screw	...	...
196f	1736	Feed Bell Crank Connecting Rod Cap Binding		
		Screw for 92033	...	...
208e	1736	Needle Bar Eccentric Fork Strap Screw for		
		92277	...	...
209d	1736	Looper Holder Rock Shaft Fulcrum Joint		
		Stud Set Screw for 95244 and 95480	...	...
210d	1023	Knee Lifter Lifting Lever Stud Position		
		Screw for 95302	...	...
243c	1736	Feed Friction Wheel Driver Block (outside)		
		Screw Stud End Screw for 95318	...	...
284d	1736	Feed Regulating Lever Thumb Screw	...	...
307c	1736	Feed Adjusting Lever Screw Centre	...	...
316c	1736	Feeding Disc (front) Stud Bushing Raising		
		Set Screw	...	...
327d	1736	Reel Holder Binding Screw	...	...

No.	Plate	
331d	1736	Tension Screw Stud Set Screw for 95583 and 95584 ... ..
SS339c	1736	Feed Friction Wheel Driver Block (inside) Screw Stud for 95318 ... ..
SS340c	1736	Feed Friction Wheel Driver Block (outside) Screw Stud for 95318 ... ..
SS345e	1023	Knee Lifter Lifting Lever Hinge Screw for 95302 and 95459 ... ..
356c	1736	Knee Lifter Knee Plate Set Screw for 2767 ...
356c	1736	Knee Lifter Knee Plate Arm Bracket Set Screw for 2766 ... ..
356c	1736	Knee Lifter Lifting Lever Connecting Rod Bracket Set Screw for 6337 ... ..
378c	1736	Feed Forked Connection Hinge Screw ...
378c	1736	Looper Holder Roller Screw for RR68 ...
380c	1736	Feed Connecting Link Hinge Screw ...
380c	1736	Feed Regulator Hinge Screw ...
SS381d	1736	Feed Roll Opening Lever Hinge Screw ...
SS413c	1736	Looper Holder Position Link Universal Joint Screw for 92269 ... ..
SS419f	1736	Tension Screw Stud and Thread Guide for 95583 and 95584 ... ..
435c	1736	Feed Friction Wheel Set Screw for 95314 ...
SS437c	1736	Looper Holder Position Link End Screw for 92269 ... ..
441c	1736	Feed Friction Wheel Position Screw for 95314
443c	1736	Needle Bar Bushing Set Screw ... ..
445c	1736	Balance Band Wheel Shaft Looper Cam Set Screw for 95398 and 95474 ... ..
445c	1736	Feeding Disc (front) Stud Bushing Binding Screw ... ..
446c	1736	Feed Adjusting Lever Set Screw for 62301
446c	1736	Looper Holder Rock Shaft Eccentric Set Screw for 92285 and 92388 ... ..
447c	1736	Looper Holder Rock Shaft Stud Bushing Set Screw ... ..
448c	1736	Balance Band Wheel Set Screw for 95308 ...
448c	1736	Balance Hand Wheel Set Screw for 95212 ...
448c	1736	Feed Bell Crank Fulcrum Stud Set Screw ...
448c	1736	Feed Cam Set Screw for 8211 ... ..
449c	1736	Needle Bar Eccentric Set Screw for 95338 and 95350 ... ..
454c	1736	Feeding Disc Set Screw for 95569 and 95576
SS467c	1736	Looper Holder Rock Shaft Bracket (right side) Adjusting Screw for 95244 and 95480
552r	1736	Needle Bar Clamp Thumb Screw for 95268 and 95450 ... ..



No.	Plate	
679c	1736	Feed Bell Crank Universal Joint Screw ...
679c	1736	Feed Friction Wheel Driver Universal Joint Screw ... ..
690e	1736	Feed Friction Wheel Retaining Clutch Bracket Screw ... ..
704c	1736	Looper Holder Rock Shaft Stud Collar Clamping Screw for 92282 ... ..
765c	1736	Feed Friction Shaft Friction Spring Tension Screw for 95314 ... ..
898f	1736	Needle Guide Binding Screw ... ..
904c	1736	Needle Bar Thread Nipper Spring Adjusting Bracket Set Screw ... ..
1057e	1736	Looper Holder Rock Shaft Eccentric Con- necting Rod Cap Screw for 95332 ... ..
1077c	1736	Looper Holder Rock Shaft Fulcrum Joint Stud Spot Screw for 95244 and 95480 ... ..
1147c	1736	Looper Binding Screw ... ..
1155d	1736	Looper Holder Rock Shaft Bracket Set Screw for 95244 and 95480 ... ..
1214c	1736	Feeding Disc (front) Stud Bushing Set Screw for 95568 and 95575 ... ..
1258c	1736	Feed Friction Shaft Position Collar Set Screw for 95233 ... ..
1259c	1736	Feed Friction Shaft Position Collar Set Screw for 95233 ... ..
1513j	1736	Feed Adjusting Lever Screw Centre Nut ... ..
1520r	1736	Feed Connecting Link Hinge Screw Nut ... ..
1520r	1736	Feed Forked Connection Hinge Screw Nut ... ..
1520r	1736	Feed Friction Wheel Driver Universal Joint Screw Nut ... ..
1520r	1736	Feed Regulator Hinge Screw Nut ... ..
1520r	1736	Looper Holder Roller Screw Nut for RR68 ... ..
1550j	1736	Looper Holder Rock Shaft Bracket (right side) Adjusting Screw Nut for 95244 and 95480 ... ..
1560d	1736	Tension Screw Stud Thumb Nut for 95583 and 95584 ... ..
1597c	1736	Feeding Disc (front) Stud Nut for 95568 and 95575 ... ..
1633c	1734	Feed Adjusting Lever Spring Regulator Plunger Sleeve Nut for 95565 ... ..
1700e	1732	Thread Guide Nut for 95583 ... ..
1718h	1736	Looper Holder Position Link Universal Joint Screw Nut (bottom) ... ..
2022	1723	Looper Holder Position Link Bracket Steady Pin ... ..

No.	Plate	
2039	1726	Feed Connecting Link ... ..
2102	1729	Tension Disc for 95583 and 95584 ... ..
2117	1723	Cover Plate Hinge Pin ... ..
2766	1023	Knee Lifter Knee Plate Arm Bracket with 356c for 92471 ... ..
2767	1023	Knee Lifter Knee Plate with 356c for 92471
2809	1723	Machine Base Hinge Pin for 95265 ... ..
6337	1023	Knee Lifter Lifting Lever Connecting Rod Bracket with two 356c for 92009 ... ..
8211	1724	Feed Cam with 448c ... ..
8294	1729	Machine Base Hinge Connection for 95265...
8800	1723	Reel Holder Binding Screw Washer ... ..
14026	1723	Feed Adjusting Lever Spring Guide Position Pin for 95560 ... ..
25537	1735	Screw Driver ... .. (Accessories)
36569	1735	Oiler ... .. (Accessories)
36737	1727	Feeding Disc (front) Ball, $\frac{1}{8}$ " diam., for 95568 and 95575 ... ..
49109	1723	Thread Guide Washer for 95583 and 95584
50169d	1736	Needle Bar Needle Stop Screw for 95488 and 95579 ... ..
62301	1492	Feed Adjusting Lever with 446c ... ..
82479	1023	Knee Lifter Rock Shaft Bracket for 95305 and 95499 ... ..
86262	1026	Tweezers ... .. (Accessories)
92008	1023	Knee Lifter Lifting Lever Connecting Rod for 92009 ... ..
92009	—	Knee Lifter Lifting Lever Connecting Rod 92008 with 6337, for 92471 ... ..
*92017	—	Feed Bell Crank Connecting Rod for 92033
92031	1724	Feed Adjusting Lever Spring for 46K48 Machine ... ..
92033	1728	Feed Bell Crank Connecting Rod 92017 with 92034, 92256 and four 196f ... ..
*92034	—	Feed Bell Crank Connecting Rod Cap (plain countersink) (for Friction Driver Univer- sal Joint Screw) for 92033 ... ..
92035	1723	Feed Bell Crank Fulcrum Stud ... ..
92041	1026	Feed Forked Connection ... ..
92057	1723	Looper Position Pin for 95571 ... ..
92071	1723	Needle Bar Eccentric Dowel Pin ... ..
92079	1725	Reel Holder ... ..
92100	1729	Feed Adjusting Lever Spring for 46K49 Machine ... ..



No.	Plate	
*92256	—	Feed Bell Crank Connecting Rod Cap (elongated countersink) (for Bell Crank Universal Joint Screw) for 92033 ... ..
92266	1727	Looper Holder for 92288 ... ..
92267	1724	Looper Holder Position Link with 171c for 92269 ... ..
92268	1727	Looper Holder Position Link Distance Rod for 92269 ... ..
92269	—	Looper Holder Position Link, complete, Nos. SS437c, 92267, 92268 and two SS413c
92275	1727	Needle Bar Eccentric Fork with 157c, for 92277 ... ..
92276	1727	Needle Bar Eccentric Fork Strap for 92277
92277	—	Needle Bar Eccentric Fork, complete, Nos. 92275, 92276 and two 208e ... ..
92280	1727	Looper Holder Rock Shaft Stud for 95244 and 95480 ... ..
92281	1724	Looper Holder Rock Shaft Stud Bushing ...
92282	1724	Looper Holder Rock Shaft Stud Collar with 704c ... ..
92283	1727	Looper Holder Rock Shaft Bracket (right side) for 95244 and 95480 ... ..
92284	1727	Looper Holder Rock Shaft Bracket (left side) for 95244 and 95480 ... ..
92285	1724	Looper Holder Rock Shaft Eccentric with two 446c for 95480 ... ..
92288	—	Looper Holder 92266 with RR68 for 95244 and 95480 ... ..
92384	1727	Looper Holder Rock Shaft Fulcrum Joint Stud for 95244 and 95480 ... ..
92388	1724	Looper Holder Rock Shaft Eccentric with two 446c for 95244 ... ..
92464	1023	Knee Lifter Knee Plate Arm for 92471 ...
92465	1023	Knee Lifter Lifting Lever for 95302 ...
92466	1023	Knee Lifter Lifting Lever Bracket for 95302
92469	1023	Knee Lifter Lifting Lever Stud for 95302 ...
92470	1023	Knee Lifter Rock Shaft for 92471 ... ..
92471	—	Knee Lifter Rock Shaft 92470 with 2766, 2767, 92009 and 92464 for 95305 and 95499 ... ..
94967	1729	Feed Friction Wheel Driver Spring ...
95209	1026	Balance Band Wheel Shaft ... ..
95211	1726	Balance Band Wheel Shaft Oil Hole Cover (right) ... ..
95212	1026	Balance Hand Wheel with two 448c ...
95213	1026	Cover Plate for 95583 and 95584 ... ..
95215	1729	Cover Plate Latch Spring ... ..



No.	Plate		
95218	1729	Feed Roll Opening Lever	... ..
95230	1728	Feed Friction Wheel Driver Spring Hook	...
95232	1026	Feed Friction Shaft (upright)	... ..
95233	1723	Feed Friction Shaft Position Collar with 1258c and 1259c	... ..
95242	1723	Feed Friction Shaft Friction Spring	...
95243	1729	Feed Friction Shaft Friction Spring Washer	...
95244	—	Looper Holder Connection, complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283, 92284, 92288, 92384, 92388, 95260, 95332, 95400, 95401 and four 1155d for 46K48 Machine	... ..
96260	1723	Looper Holder Rock Shaft Eccentric Con- necting Rod Stud for 95244 and 95480	...
95262	1725	Looper Holder Rock Shaft Oil Cover	...
95264	—	Machine Base for 95265	... ..
95265	—	Machine Base, complete, Nos. 95264, two each 2809 and 8294	... ..
95267	1724	Needle Bar Bushing	... ..
95268	1729	Needle Bar Clamp with 552r for 46K48 Machine	... ..
95271	1723	Feed Friction Wheel Retaining Clutch Spring Hook for 95319	... ..
95271	1723	Feed Friction Wheel Retaining Clutch Bracket Spring Hook for 95322	...
95275	1723	Needle Guide Position Pin for 95572 and 95580	... ..
95298	1729	Needle Bar Thread Nipper	... ..
95300	1728	Needle Bar Thread Nipper Spring Adjusting Bracket	... ..
95302	—	Knee Lifter Lifting Lever, 92465 with 180d, 210d, SS345e, 92466, 92469 and 95303 for 95305	... ..
95303	1023	Knee Lifter Lifting Lever Releasing Pin for 95302	... ..
95304	1023	Knee Lifter Lifting Lever Releasing Pin Guide Plate for 95305	... ..
95305	—	Knee Lifter, complete, Nos. 92471, 95302, 95304, two 82479 and nine Wood Screws 1" No. 10	... ..
95308	1026	Balance Band Wheel with two 448c	...
95311	1725	Feed Bracket (front)	... ..
95313	1729	Feed Friction Shaft End Screw Washer	...
95314	1726	Feed Friction Wheel with 435c, 441c and two 765c	... ..
95315	1728	Feed Friction Wheel Driver for 95318	...

No.	Plate	
95316	1729	Feed Friction Wheel Driver Block (inside) for 95318 ... ..
95317	1729	Feed Friction Wheel Driver Block (outside) for 95318 ... ..
95318	—	Feed Friction Wheel Driver, complete, Nos. 170b, 243c, SS339c, SS340c and 95315 to 95317 ... ..
95319	1726	Feed Friction Wheel Retaining Clutch with 95271 for 95323 ... ..
95320	1723	Feed Friction Wheel Retaining Clutch Hinge Pin for 95323 ... ..
95322	1726	Feed Friction Wheel Retaining Clutch Brac- ket with 95271 for 95323 ... ..
95323	—	Feed Friction Wheel Retaining Clutch, complete, Nos. 95319, 95320 and 95322
95325	1732	Feed Regulator ... ..
95326	1724	Feed Regulator Bush ... ..
95332	1728	Looper Holder Rock Shaft Eccentric Con- necting Rod with 95333 and two 1057e for 95244 and 95480 ... ..
*95333	—	Looper Holder Rock Shaft Eccentric Con- necting Rod Cap for 95332 ... ..
95334	1724	Feed Friction Wheel Retaining Clutch Spring
95337	1026	Needle Bar with 95357 for 46K48 Machine
95338	1726	Needle Bar Eccentric with 449c for 46K48 Machine ... ..
95340	1729	Thread Nipper Spindle ... ..
95350	1726	Needle Bar Eccentric with 449c for 46K49 Machine ... ..
95352	1729	Tension Spring for 95583 and 95584 ... ..
95357	1728	Needle Bar Thread Guide for 95337, 95478, 95491 and 95578 ... ..
95364	1729	Thread Take-up Post with 95367 for 95368
95365	1723	Thread Take-up Spring for 95368 ... ..
95366	1729	Thread Take-up Spring Collar for 95368 ... ..
95367	—	Thread Take-up Spring Collar Stop Pin for 95364 ... ..
95368	—	Thread Take-up, complete, Nos. 95364 to 95366 for 95584 ... ..
95398	1724	Balance Band Wheel Shaft Looper Cam (Steel) with two 445c for 46K48 Machine
95400	1723	Looper Holder Rock Shaft Fulcrum Joint for 95244 and 95480 ... ..
95401	1724	Looper Holder Rock Shaft Fulcrum Joint Collar with 171c for 95244 and 95480

No.	Plate			
95443	1728	Feed Bell Crank	...	...
95450	1723	Needle Bar Clamp with 552r for 46K49 Machine	...	...
95457	1725	Knee Lifter Lifting Lever for 95459	...	...
95458	1725	Knee Lifter Lifting Lever Bracket for 95459	...	...
95459	—	Knee Lifter Lifting Lever 95457 with SS345e and 95458 for 95499	...	...
95468	1732	Looper Holder Position Link Bracket	...	...
95472	1727	Feeding Disc (front) Stud for 95568 and 95575	...	...
95473	1727	Feeding Disc (front) Stud Bushing for 95568 and 95575	...	...
95474	1724	Balance Band Wheel Shaft Looper Cam (Steel) with two 445c for 46K49 Machine	...	...
95477	1727	Looper for 46K49 Machine	...	...
95478	1725	Needle Bar with 95357 for 46K49 Machine	...	...
95480	—	Looper Holder Connection, complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283 to 92285, 92288, 92384, 95260, 95332, 95400, 95401 and four 1155d for 46K49 Machine	...	...
95483	1723	Balance Band Wheel Shaft Oil Hole Cover (left)	...	...
95484	1723	Feed Regulating Lever with 158f	...	...
95485	1723	Feed Regulating Lever Segment	...	...
95486	1723	Feed Regulating Lever Stitch Indicator	...	...
95487	—	Head of Machine	...	...
95488	—	Needle Bar, complete, Nos. 50169d, 95490 and 95491 for 46K48 Machine...	...	...
95489	1723	Needle Bar Thread Nipper Spring	...	...
95490	1723	Needle Bar Needle Stop for 95488 and 95579	...	...
95491	1725	Needle Bar with 95357 for 95488	...	...
95499	—	Knee Lifter, complete, Nos. 92471, 95459, two 82479 and seven Wood Screws 1" No. 10, for Machines without Iron Base when used on Stand and Table only	...	...
95560	1734	Feed Adjusting Lever Spring Guide with 14026 for 95565	...	...
95561	1734	Feed Adjusting Lever Spring Guide Plunger for 95565	...	...
95562	1734	Feed Adjusting Lever Spring Regulator for 95565	...	...
95563	1734	Feed Adjusting Lever Spring Regulator Plunger for 95565	...	...
95564	1734	Feed Adjusting Lever Spring Regulator Plunger Sleeve for 95565	...	...



No.	Plate	
95565	—	Feed Adjusting Lever Spring Regulator, complete, Nos. 184c, 1633c and 95560 to 95564 ... ..
95566	1732	Looper Holder Position Link Bracket Plate
95567	1733	Feeding Disc (front) for 95568 ... ..
95568	—	Feeding Disc (front, Ball Bearing), complete, Nos. 1214c, 1597c, 95472, 95473, 95567 and twenty 36737 for 46K48 Machine ...
95569	1733	Feeding Disc (back) with 454c, for 46K48 Machine ... ..
95570	1732	Fur Guide, for 46K48 Machine ... ..
95571	1732	Looper with 92057, for 46K48 Machine ...
95572	1732	Needle Guide with two 95275, for 46K48 Machine ... ..
95573	1732	Thread Guide for Cover Plate, for 95584 ...
95574	1733	Feeding Disc (front), for 95575 ... ..
95575	—	Feeding Disc (front, Ball Bearing), complete, Nos. 1214c, 1597c, 95472, 95473, 95574 and twenty 36737, for 46K49 Machine ...
95576	1733	Feeding Disc (back) with 454c for 46K49 Machine ... ..
95577	1732	Fur Guide, for 46K49 Machine ... ..
95578	1732	Needle Bar with 95357, for 95579 ... ..
95579	—	Needle Bar, complete, Nos. 50169d, 95490 and 95578, for 46K49 Machine ...
95580	1732	Needle Guide with two 95275, for 46K49 Machine ... ..
95581	1732	Thread Guide for Cover Plate, for 95583 ...
95583	—	Cover Plate, complete, Nos. 331d, SS419f, 1560d, 95213, 95352 and two 2102, for 46K49 Machine ... ..
95584	—	Cover Plate, complete, Nos. 331d, SS419f, 1560d, 49109, 95213, 95352, 95368, 95573 and two 2102 for 46K48 Machine ...

